



## **Problem and Solutions of Weak Soil In Engineering Application**

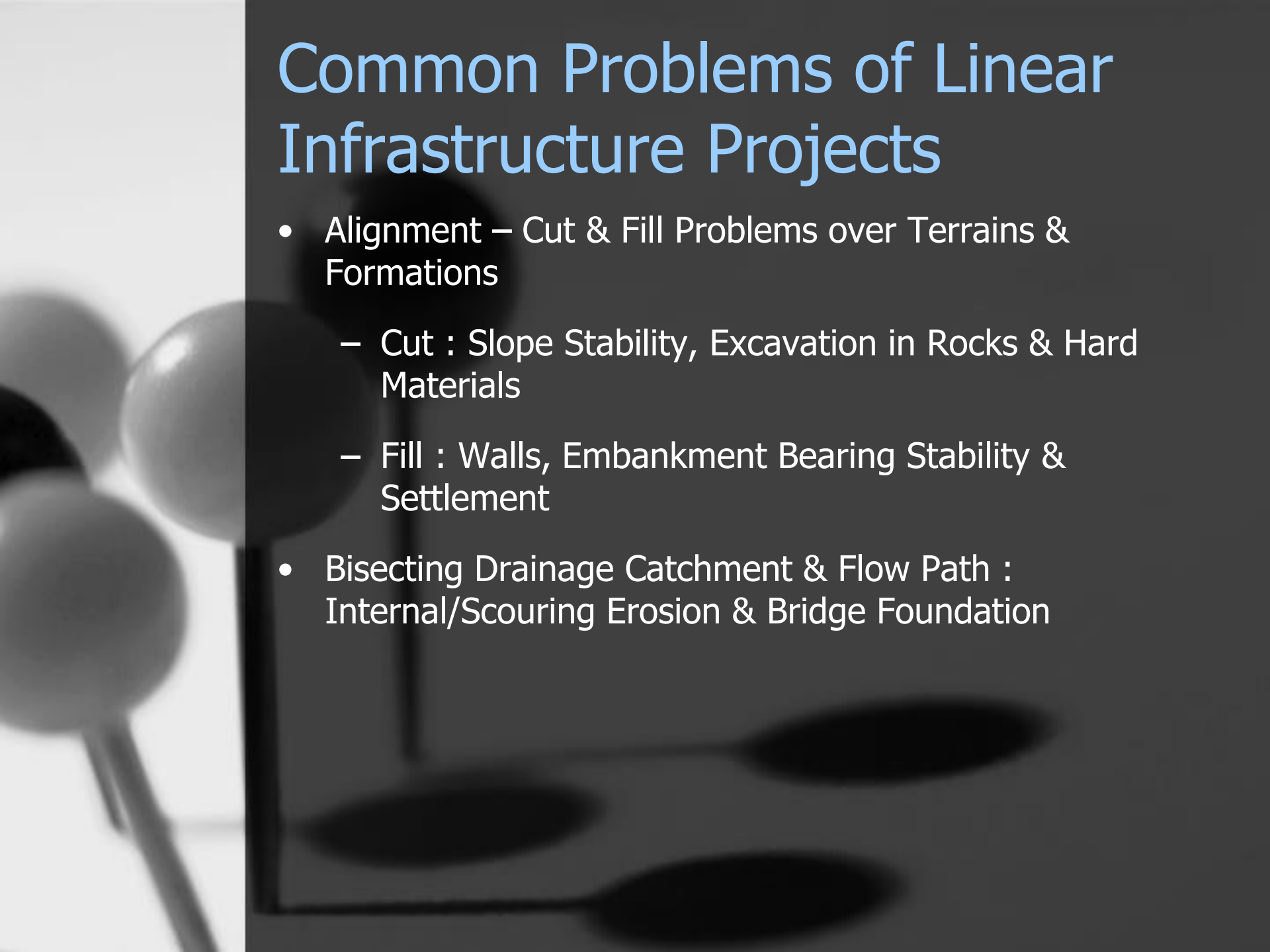
Ir. Liew Shaw Shong

G&P Geotechnics Sdn Bhd, Kuala Lumpur, Malaysia



# Content

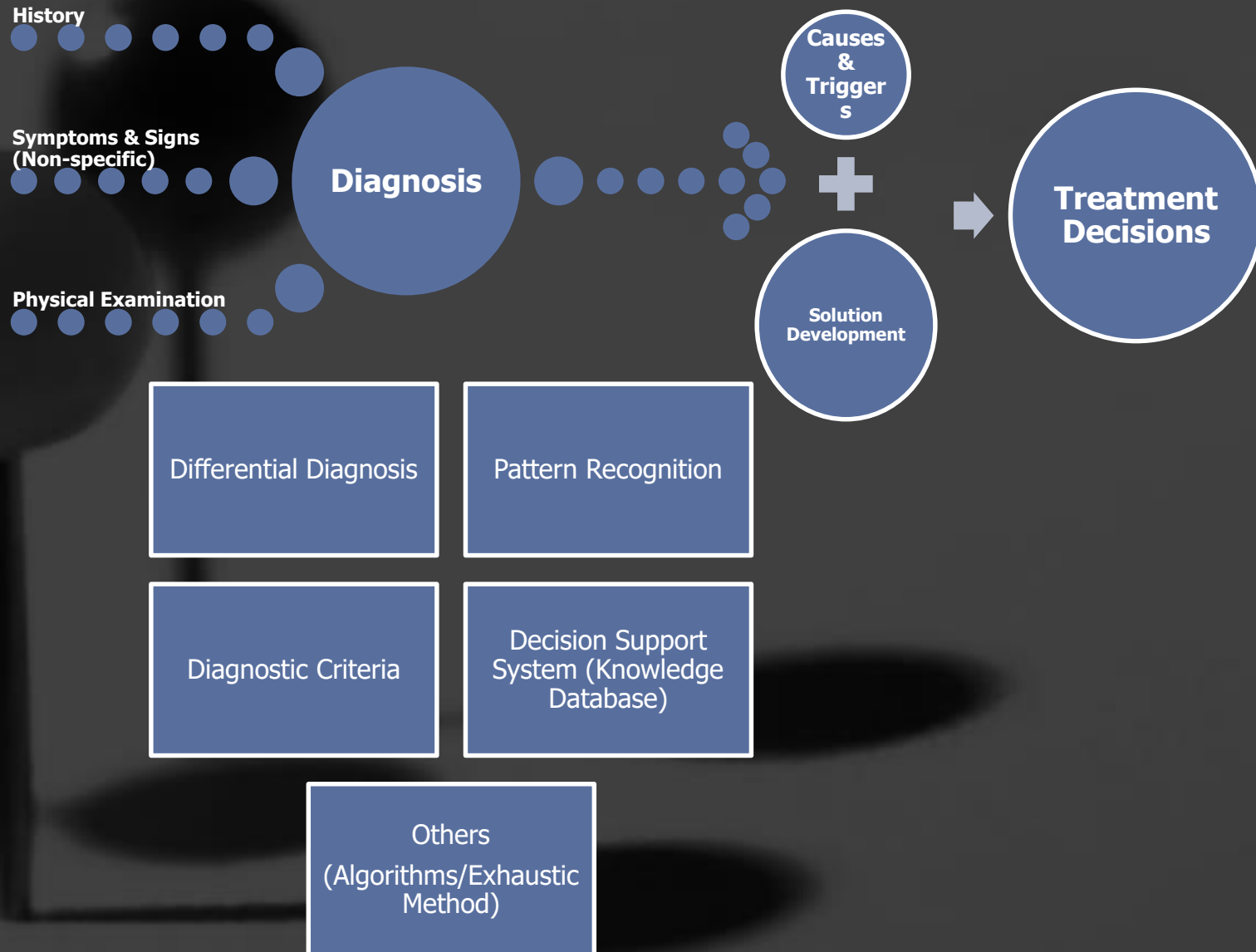
- Common Problems in Linear Infrastructure Project
- Site Investigation
  - Planning, Execution & Interpretation
- Forensic Investigation
  - Stability of Piled Supported Retaining Wall
  - Embankment Distress (Strain Incompatibility)
  - Abutment Distress due to Piled Embankment Failure
  - Unreliable Facing Capacity of Soil Nailed Slope
- Design of Stone Columns for Wall Support in Soft Ground



# Common Problems of Linear Infrastructure Projects

- Alignment – Cut & Fill Problems over Terrains & Formations
  - Cut : Slope Stability, Excavation in Rocks & Hard Materials
  - Fill : Walls, Embankment Bearing Stability & Settlement
- Bisecting Drainage Catchment & Flow Path : Internal/Scouring Erosion & Bridge Foundation

# S.I. .vs. Medical Diagnosis

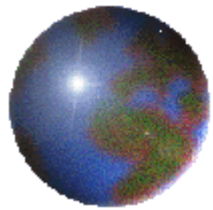


# Site Investigation

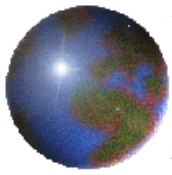
- Planning, Execution and Interpretation of Site Investigation (SI)
  - Lack of Geological & Geographical Knowledge (Genesis of ground formation, sequences of geo-processes, alteration with development activities, etc)
  - Inadequate Desktop Study
  - Over-emphasis on sampling & laboratory testing within project site & often ignoring macroscopic view of site
  - Time dependent variation of site condition
  - Validity of empirical calibration between pre and post site disturbance

# Site Investigation

- Establish appropriate geological model from desktop study
  - Topographical & terrain maps
  - Geological & hydrogeological maps
  - Pre & post site disturbance survey
  - Historical land use information
  - Adjacent site information
- Minimise investigative resources to validate geological model and characterise the site with engineering properties
- Review the strategy of sampling and testing during drilling by experienced site supervising engineer
- Use of Geophysical exploration tools with good communication on investigating objectives & expectation

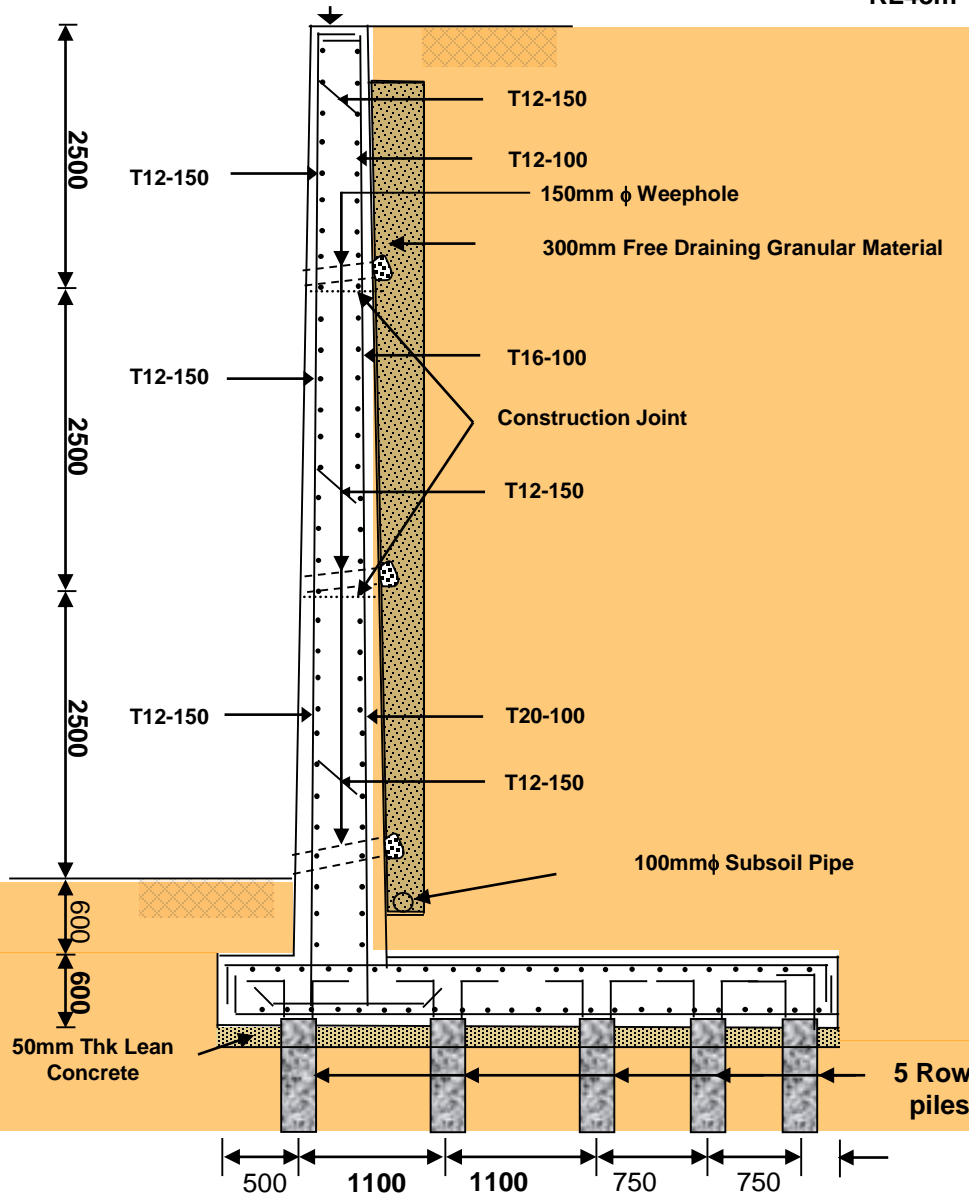


# *Case 1 : Lessons Learnt on Stability of a Piled Retaining Wall in Weak Soils*

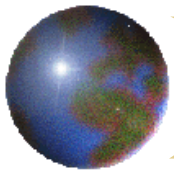


# Cross Section of Wall

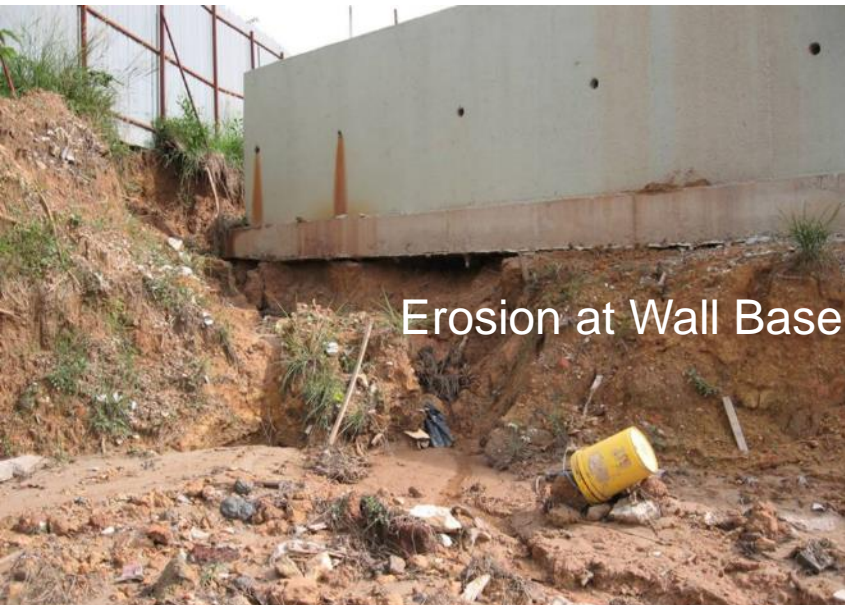
RL48m

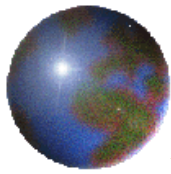




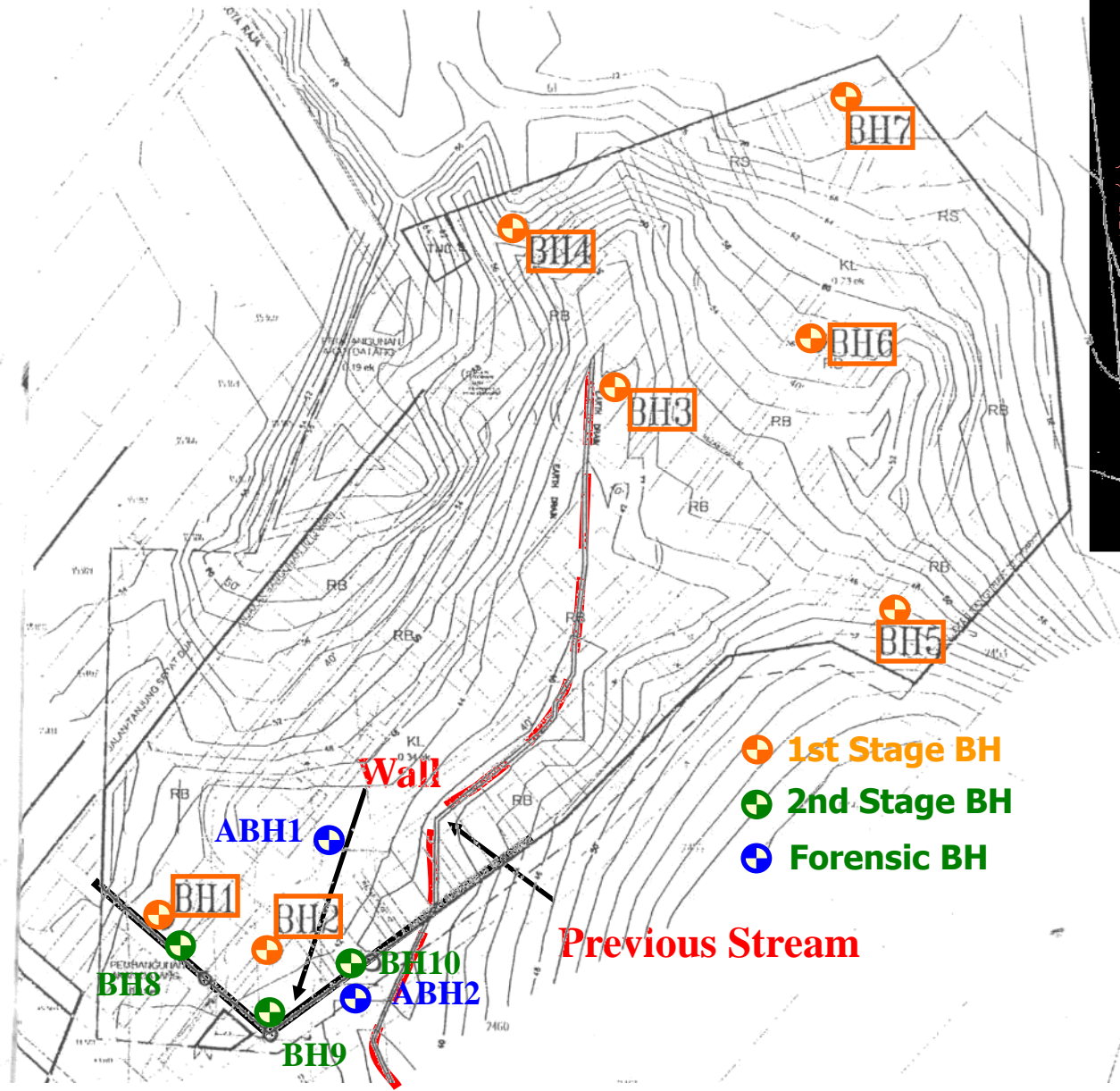


# *Water Level & Erosion*



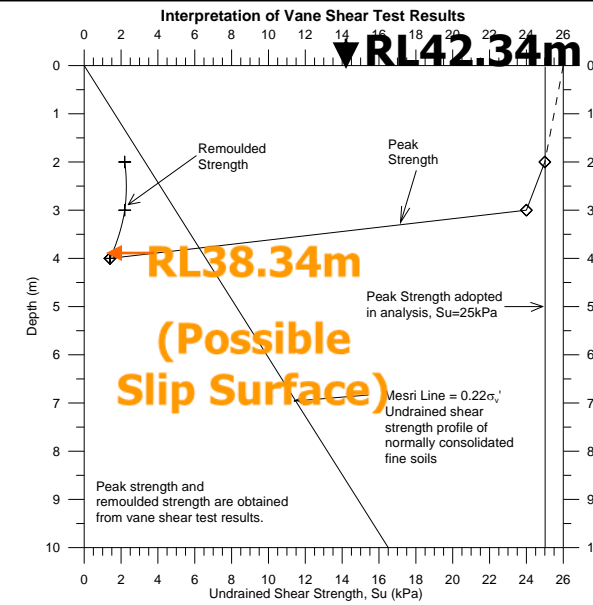
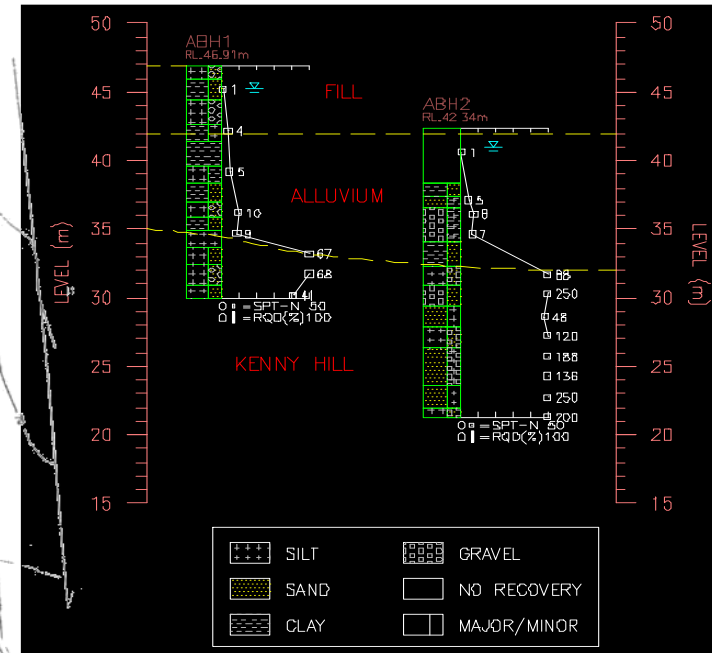


# Forensic Boreholes

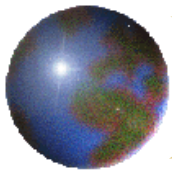


- 1st Stage BH
- 2nd Stage BH
- Forensic BH

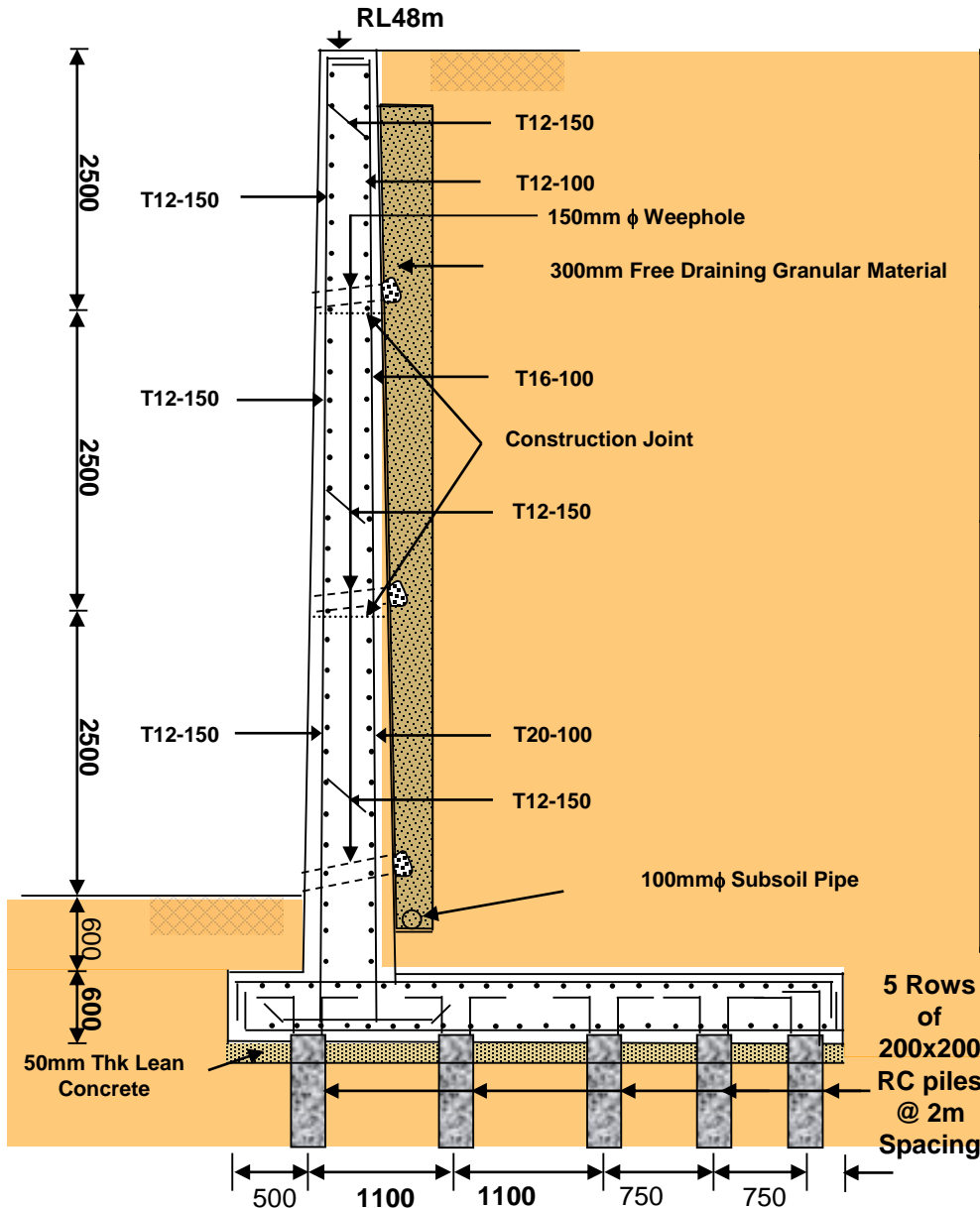
Previous Stream







# Stability Assessments

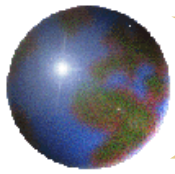


## FOS of External Wall Stability

GWT	Over-turning	Sliding	Global Stability
<b>RL45m</b>	✓ 2.9 > 2.0	✗ 0.97 < 1.0 <b>(Failure)</b>	✗ 1.13/1.17
<b>RL42.5m</b>	✓ 3.7 > 2.0	✗ 1.34 < 1.5	✓ / ✗ 1.16/1.24
<b>RL40.4m</b>	✓ 3.8 > 2.0	✗ 1.5	✓ / ✗ 1.19/1.25

**Bearing Capacity is never a concern as pile foundation is designed to take the vertical loading of wall**

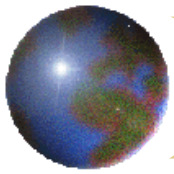
[illegible]



# *Pile Integrity Testing*



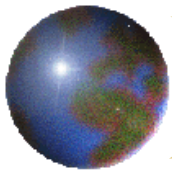
**6 PIT : Discontinuity  
detected at depths from  
1m to 4m below pile top**



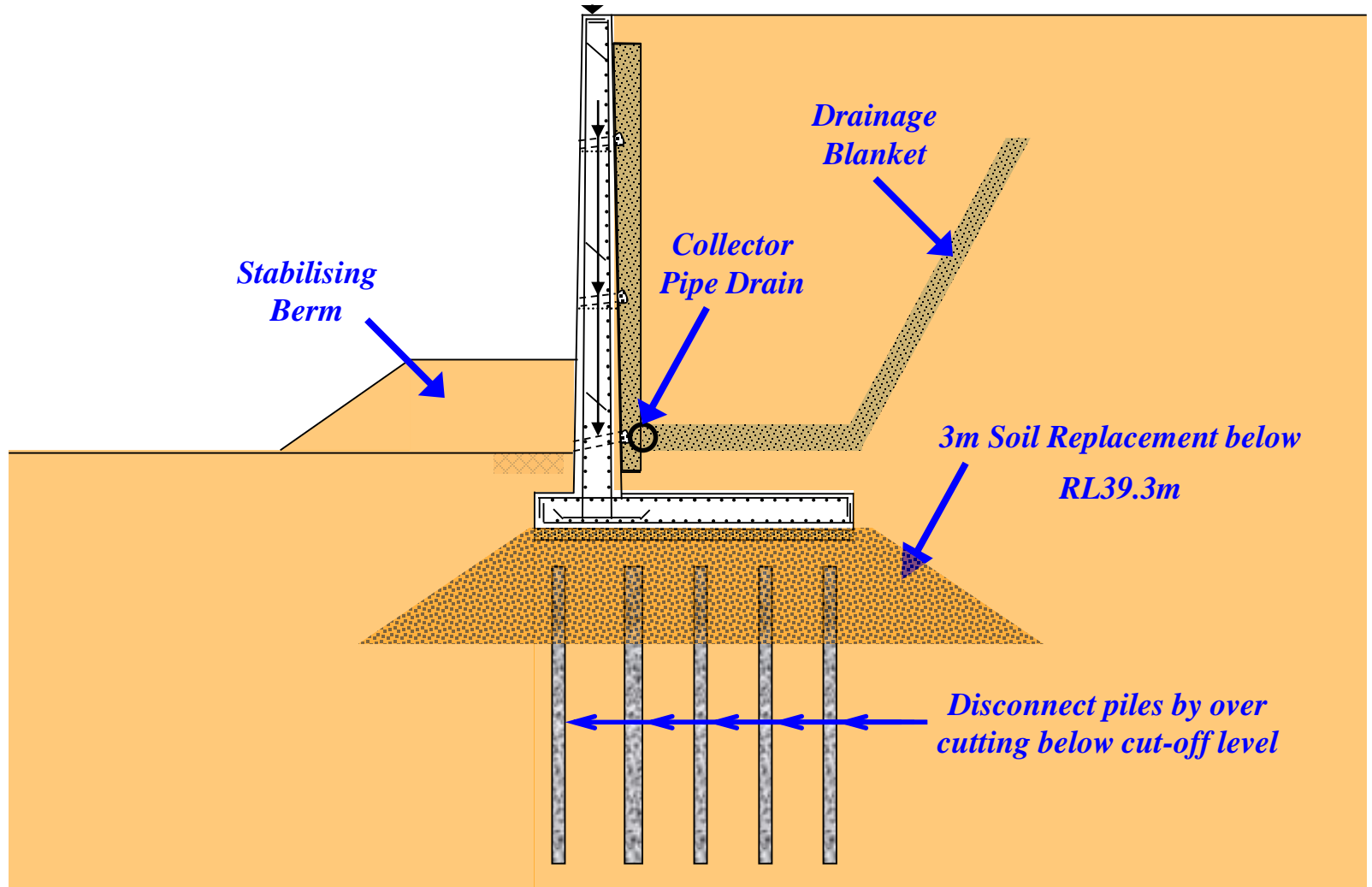
# *Probable Causes of Wall Distress*

- ⊗ Potential perched water regime in natural valley terrain after raining
- ⊗ Rise of groundwater increases the lateral force on wall
- ⊗ Inadequate lateral pile resistance
  - ▣ Fixed Head : 32kN/pile (Likely the case)
  - ▣ Free Head : 20kN/pile
- ⊗ Ultimate lateral pile capacity reached when  $RL42.5m < GWT < RL45m$
- ⊗ Reduction of effective soil strength due to reduction of vertical stress as wall loading carried by piles





# *Remedial Solution*



# Case 2 : Extendible Basal Reinforcement for Embankment Construction Over Soft Soils

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## ▶ Problem Statements

- ▶ Embankment Fill over Soft Deposits
- ▶ PVD Treatment with Staged Fill Construction
- ▶ Basal Reinforcement for Temporary Embankment Stability
- ▶ BS8006
- ▶ Strain Incompatibility

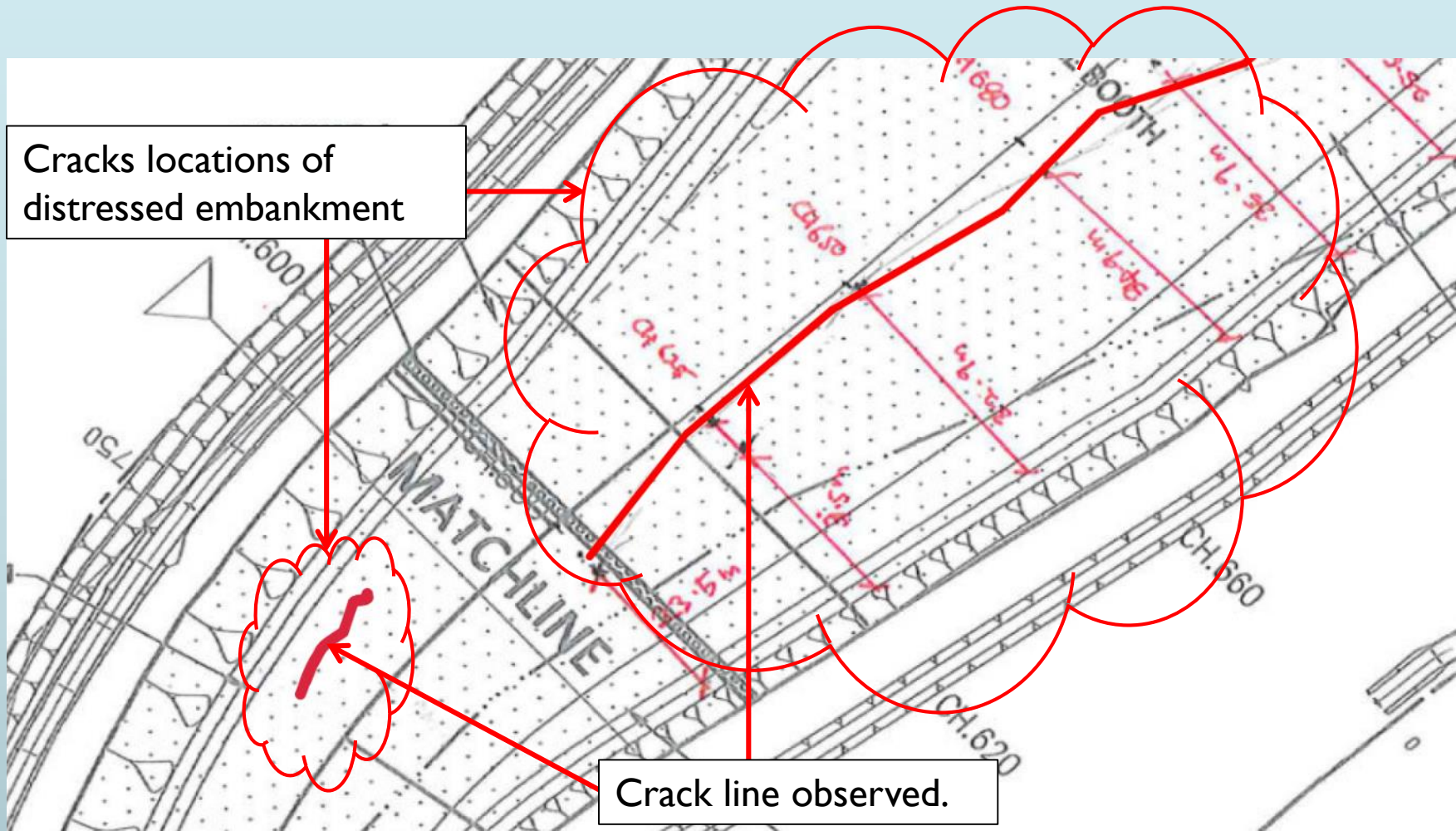
## ▶ Distresses

- ▶ Longitudinal flexural cracks on embankment surface





# Embankment Distresses



# Embankment Distresses





# Embankment Distresses



# Embankment Distresses

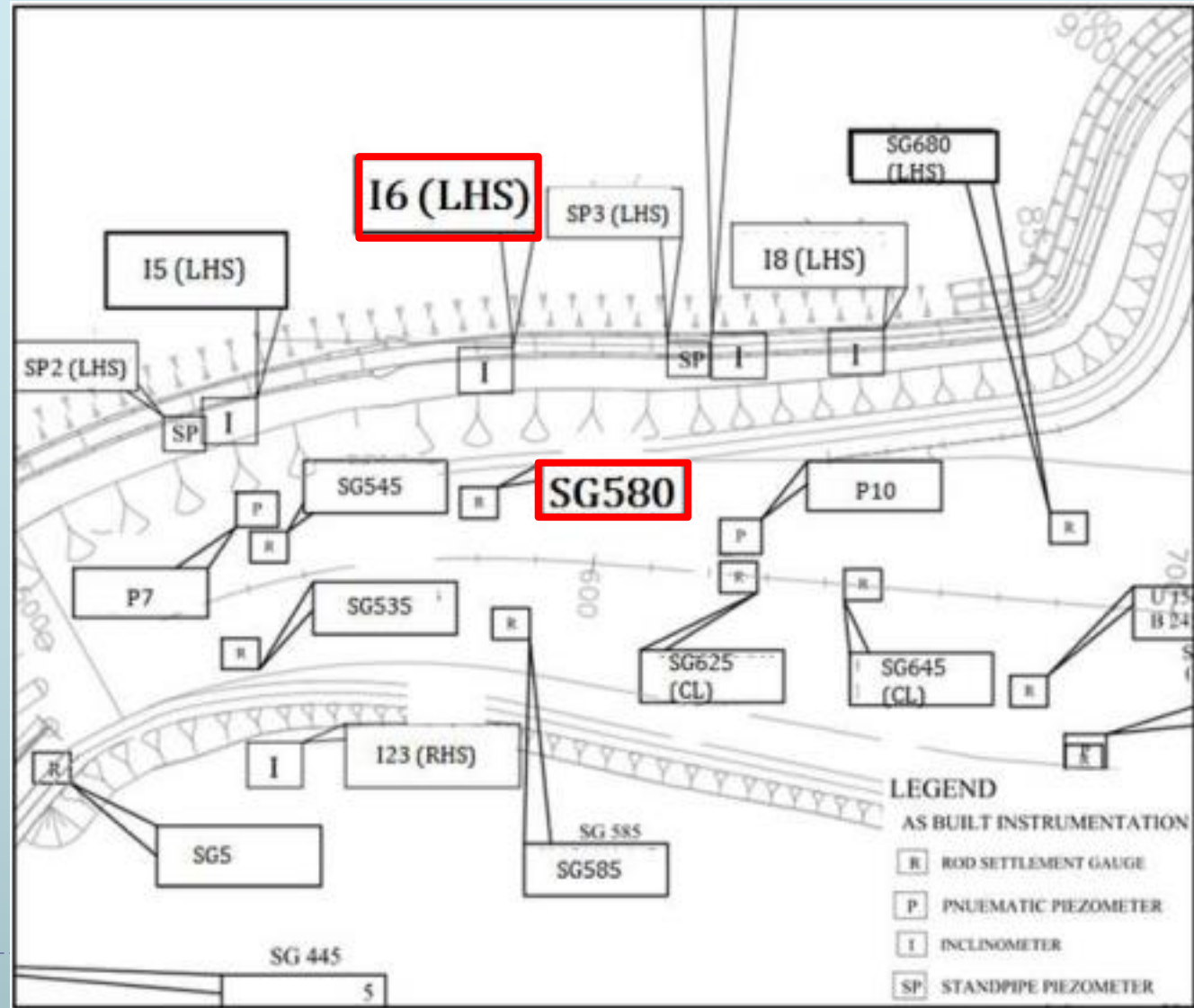


**Excavation on cracks found  
after 1m surcharge removal**



# Instrumentation Layout

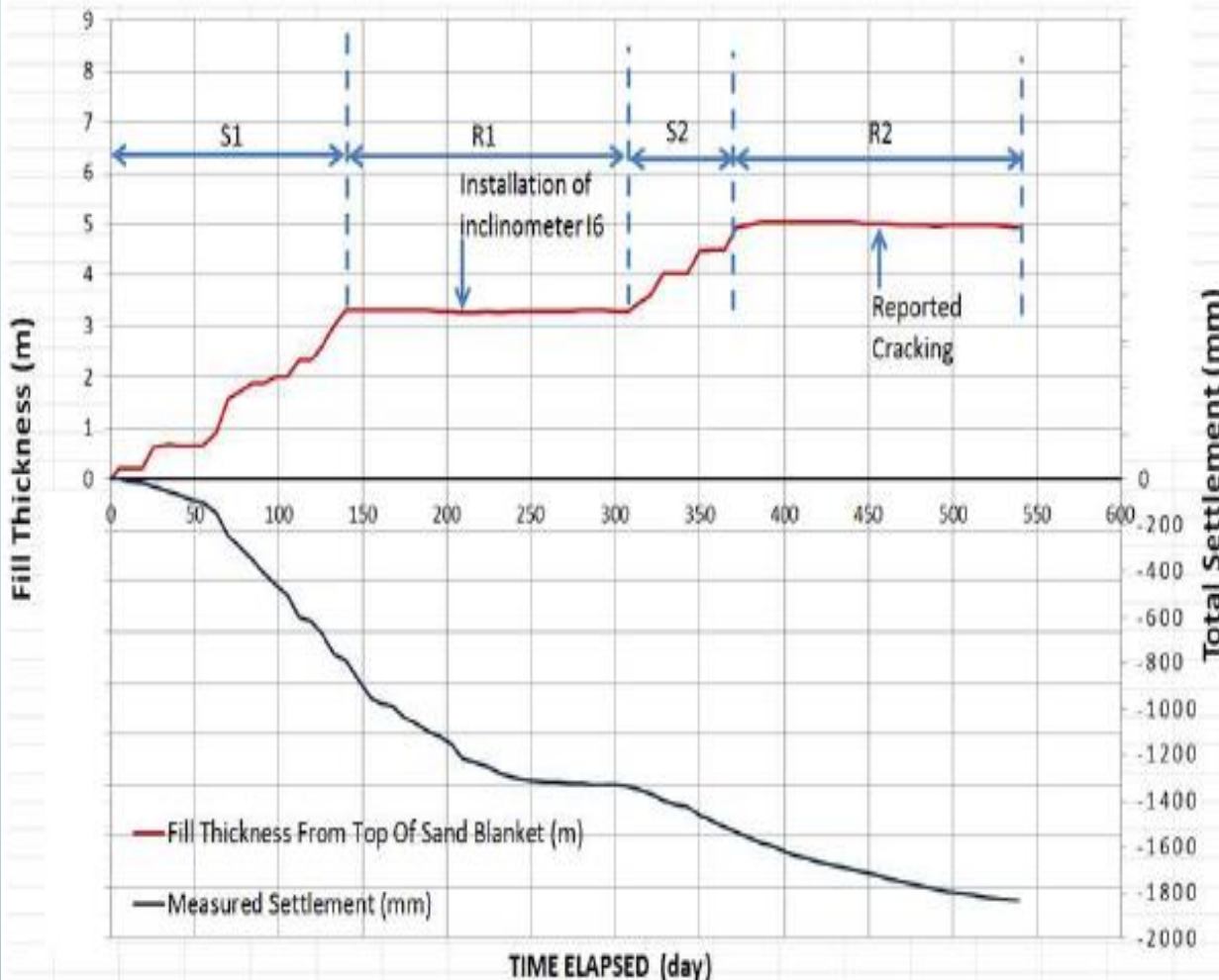
Instrumentation Layout  
Plan at Distresses area



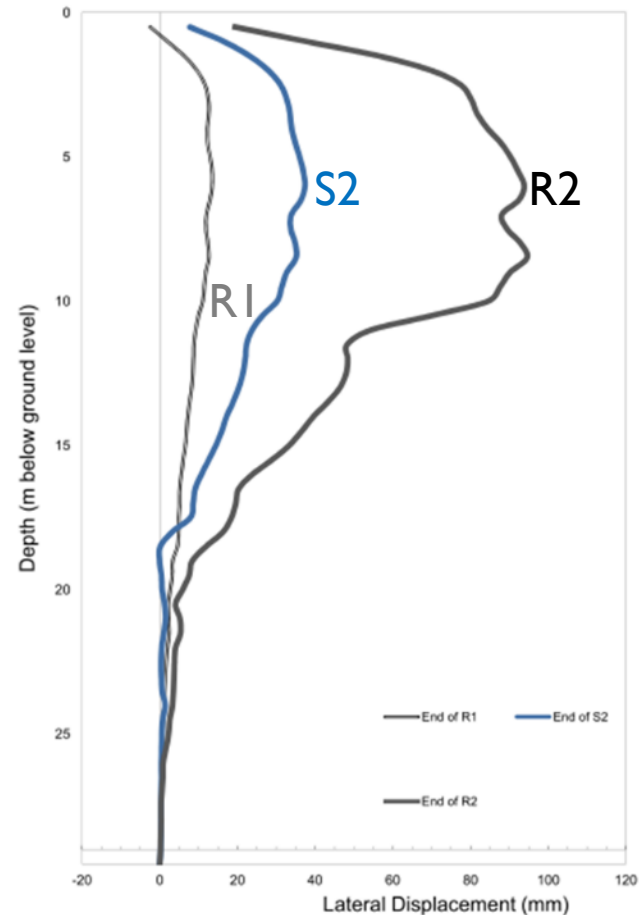


# Instrumentation Results

Fill Thickness and Settlement of Embankment with time monitoring by **SG580**



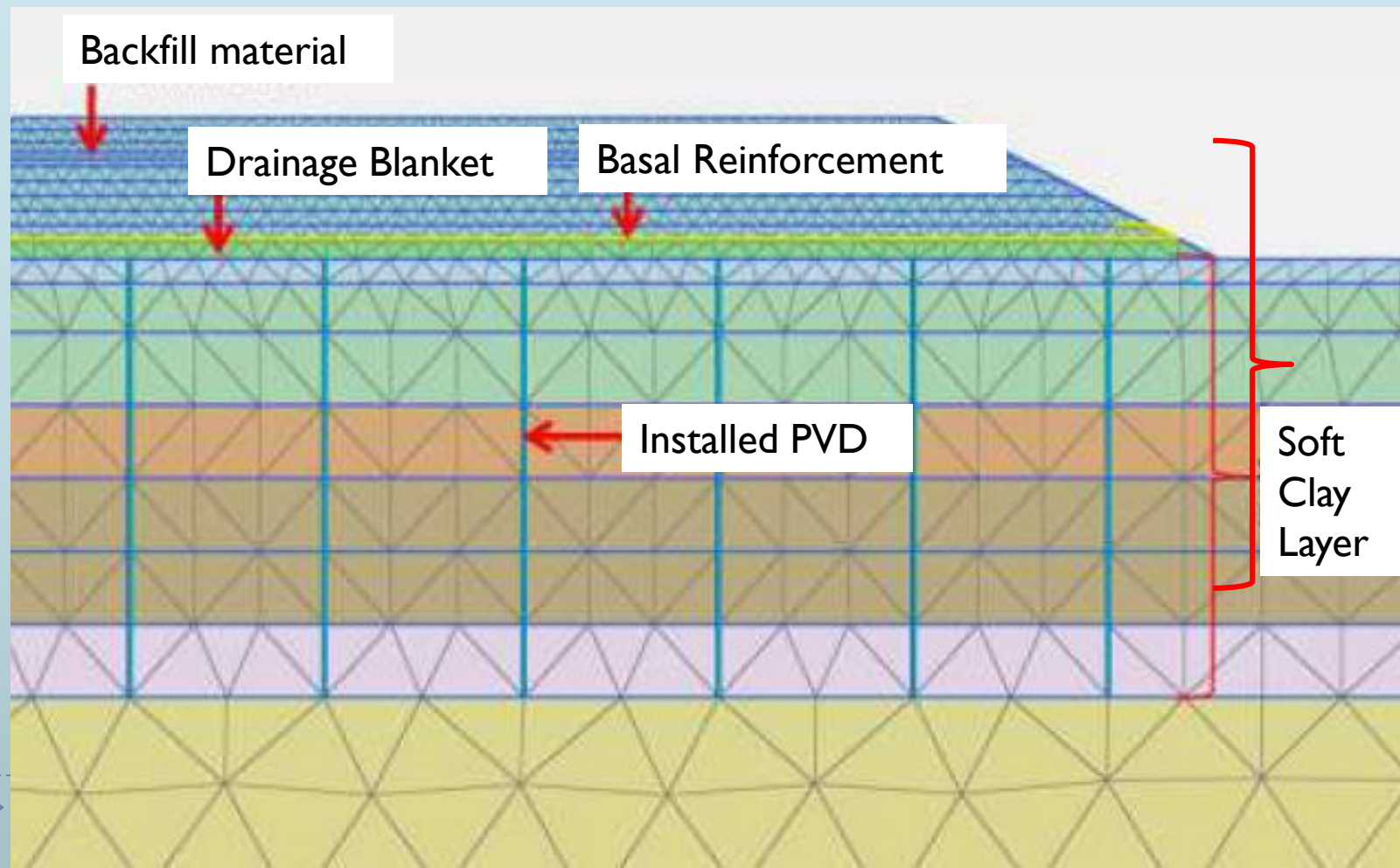
## Inclinometer I6 Monitoring Results



# Finite Element Model (Back Analyses)

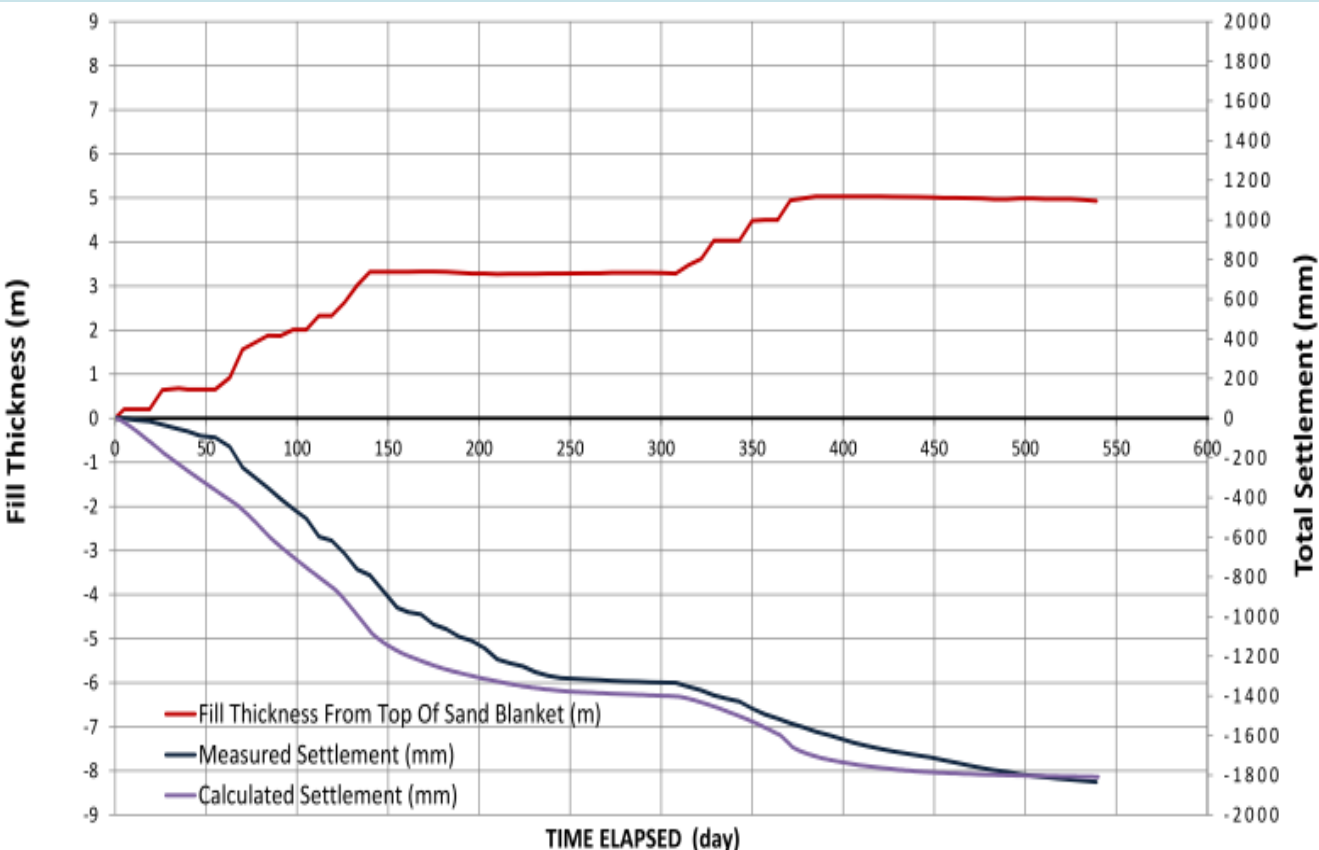
Case 1: Ultimate strength (600kN/m) mobilized at 10%

Case 2: Ultimate strength (140kN/m) mobilized at 1%

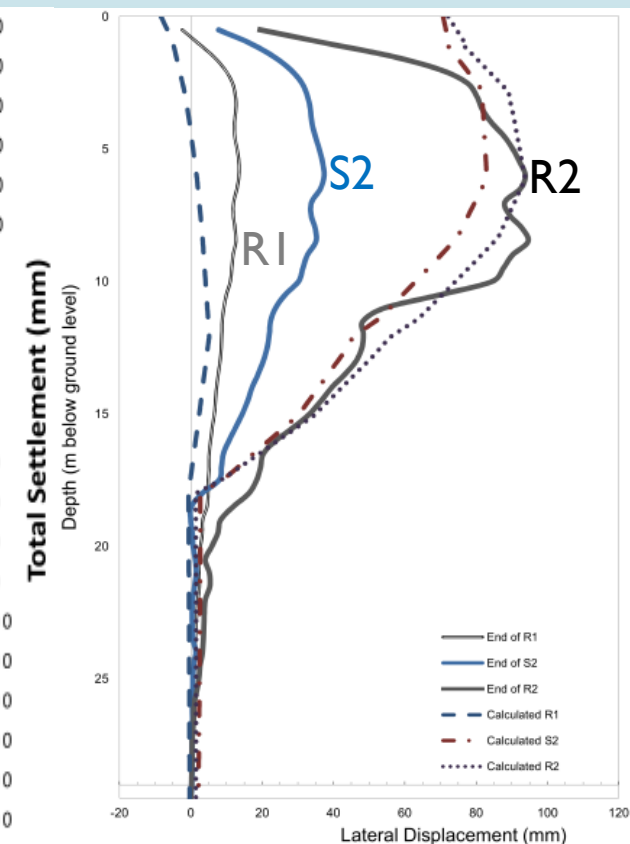


# Finite Element Model

Comparison of Back Analysed Settlement Trend With Actual Measurement (Case 1)



Comparison of Lateral Displacement Profile (Case 1)

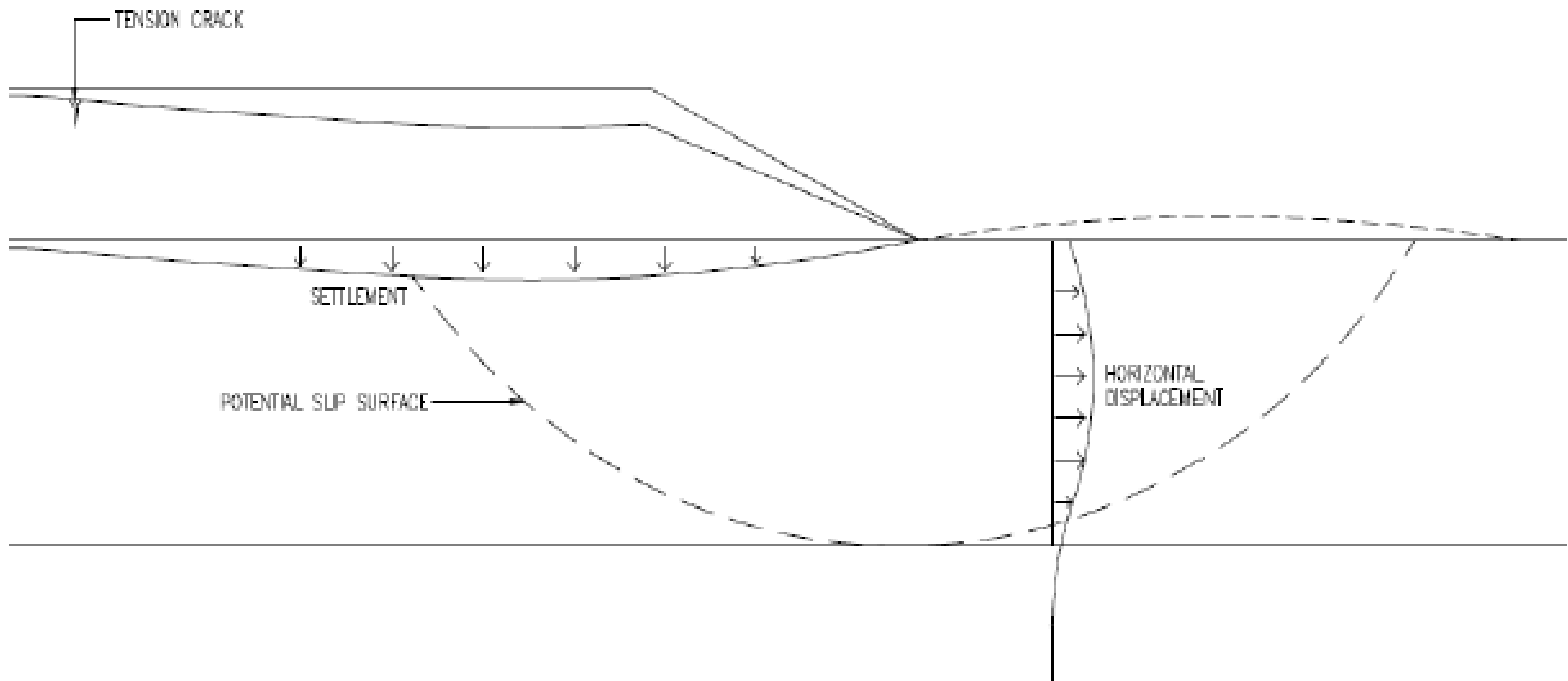




# Summary of Back Analyses

Stage	Tensile Stiffness	Mobilised Tensile Load / Tensile Strain	Maximum Lateral Deflection at Edge of Embankment (mm)
SI	Case 1	40.6kN/m / 0.68%	267
	Case 2	65.9kN/m / 0.47%	(173)
RI	Case 1	41.8kN/m / 0.70%	295
	Case 2	67.4kN/m / 0.48%	(180)
S2	Case 1	64.6kN/m / 1.08%	400
	Case 2	106.8kN/m / 0.76%	(253)
R2	Case 1	67.4kN/m / 1.12%	425
	Case 2	110.3kN/m / 0.79%	(265)

# Probable Mechanism



# Conclusions

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- ▶ Back-analysis result → indicated mobilised tensile strength and strain << conventional assumed values for LEA stability analysis
- ▶ Strain incompatibility (Strain level) : Weak Alluvial Soil (Plastic Straining) >> Basal Reinforcement (Extendible) >> Compacted Fill (Brittle) → Longitudinal cracks
- ▶ Review on current design practice by arbitrarily adopting unrealistic high mobilised strength is needed
- ▶ Wishful high tensile strain assumed in LEA can lead to misrepresentation on safety margin of embankment.



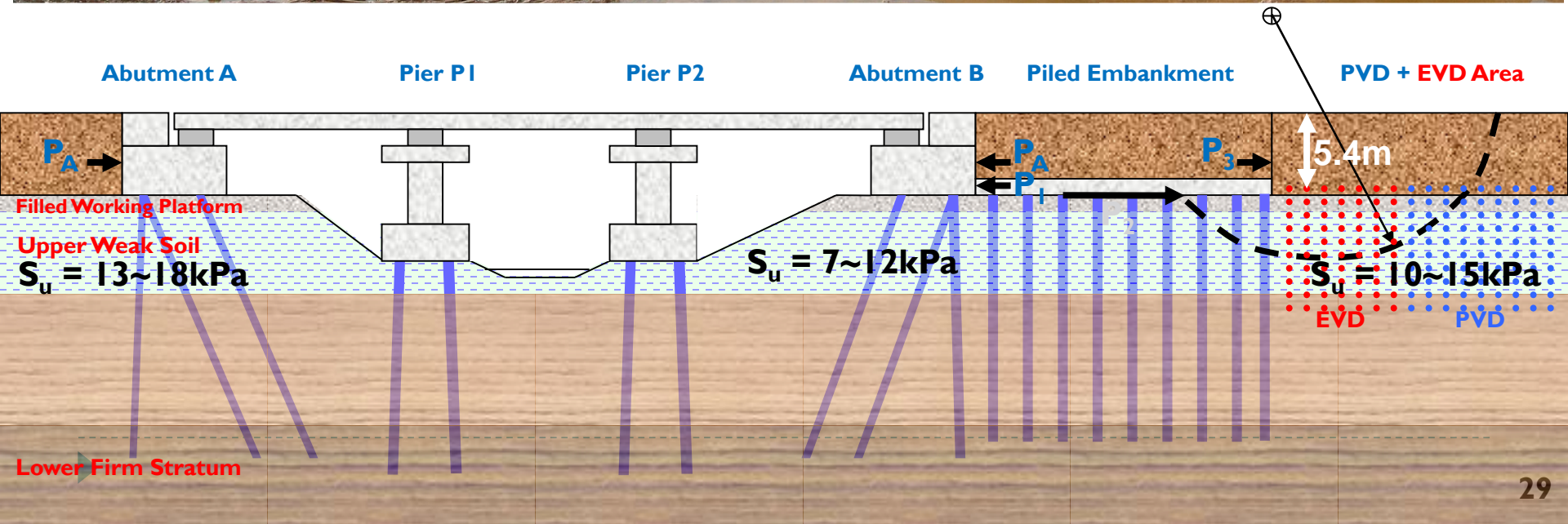
# Recommendations

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- ▶ Counterweight berm was proposed to solve the strain incompatibility between basal reinforcement and the subsoil.
- ▶ Instrument on basal reinforcement to reveal the distribution profile and performance of installed basal reinforcement.



# Case 3 : Piled Supported Embankment Failure





# Site Inspection Findings

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- ▶ Piled Embankment 30m from Abutment B shown structural distress



# Site Inspections Findings

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- Piles of Piled Embankment has shown flexural cracks





# Site Inspections Findings

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- ▶ Damaged piled embankment slab damaged & 100mm gap at slab joint





# Site Inspections Findings

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- Settlement of 0.4 to 1.0m under the Piled Embankment



# Site Inspections Findings

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## ► Bearing distortion at Pier PI





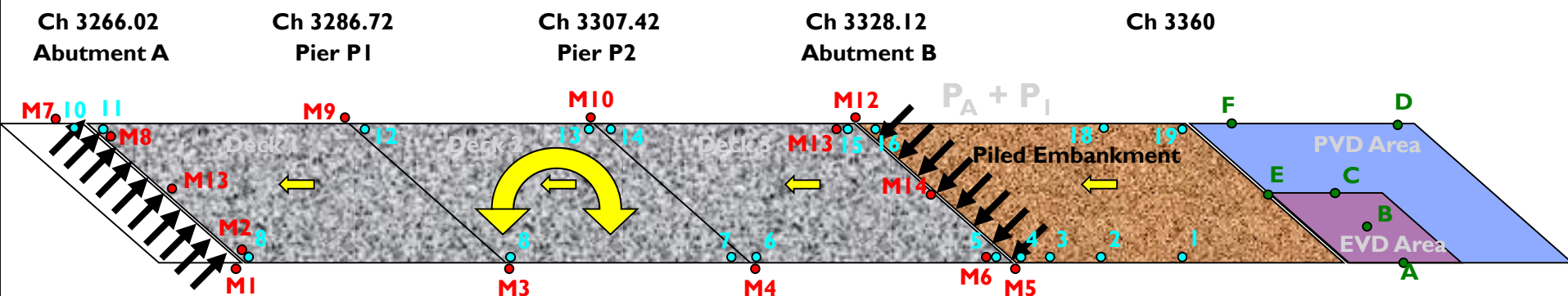
# Site Inspections Findings

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## ► Bearing distortion at Pier P2



- Settlement Markers (LDC) : 28 May -31 Jul 2005
- Displacement Markers (by LDC) : 02 Mar – 18 Jun 2006
- Displacement Markers (by G&P) : 25 Apr – 7 May 2007



$P_A$  : Active Earth Pressure

$P_1$  : Action/Reaction Force between Piled Embankment Slab & Abutment

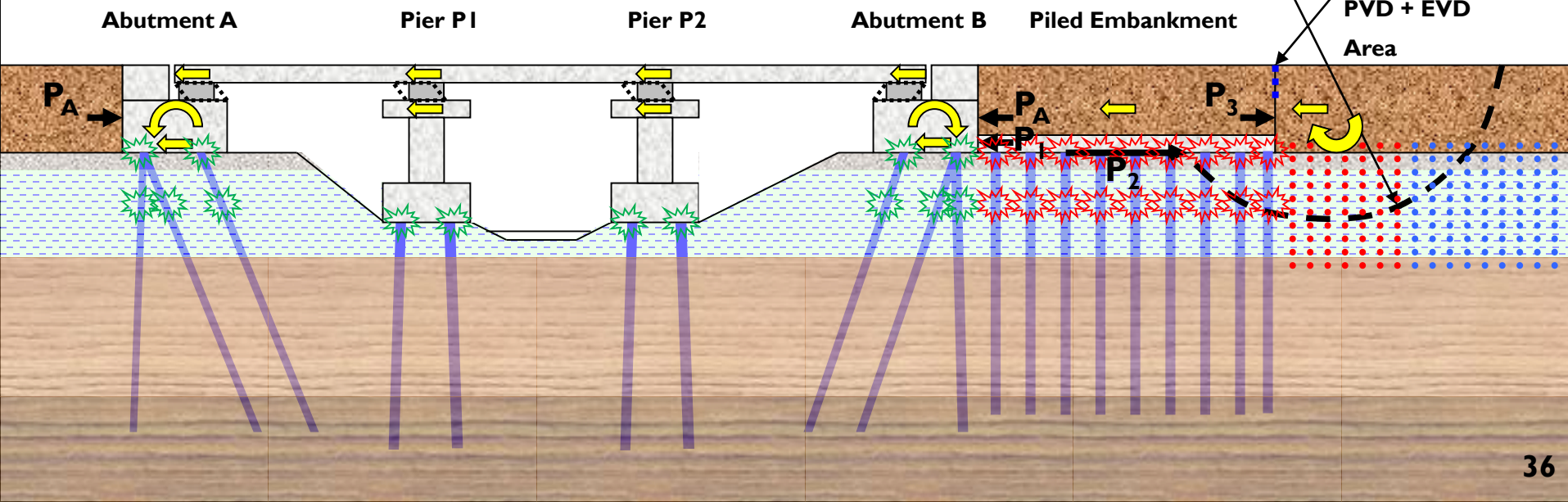
$P_2$  : Ultimate Lateral Pile Group Capacity of Embankment Piles

$P_3$  : Mobilised Thrust on Stability Soil Mass with Corresponding FOS

- ← Movement Direction
- ↻ Clockwise Rotation
- ↻ Anti-Clockwise Rotation
- ⚡ Developing Pile Plastic Hinge
- ⋯ Bearing Distortion

**FOS  $\approx 1.0$**

Tension Cracks



# Conclusions

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- ▶ **Weak post-treatment soil strength** unable to support embankment
- ▶ **Creep movement** of weak subsoil beneath embankment coupled with embankment instability due to **low FOS**
- ▶ Monitored bridge displacement confirmed pattern of lateral movement of entire bridge & piled embankment
- ▶ Further **consolidation** of weak overburden soil beneath working fill platform resulting in free standing pile conditions
- ▶ Structural damage on free standing embankment piles was expected as structural threshold has been reached



# Case 4 : Unreliable Facing Capacity of Soil Nailed Slope

- With intention of minimized earthwork cutting forming any platform, soil nailed slope profile is normally steep
- Facing capacity has remarkable effect on Internal Stability of steep soil nailed slope
- Volumetric swelling & shrinkage of soils with moisture variation are realistic observation
- Moisture depletion after covering with shotcrete surface results in volumetric shrinkage of slope soil face leaving air gap with separation of contact with shotcrete
- Mobilisation of face capacity in uncontacted slope surface is unrealistic, thus giving incorrect safety margin of slope stability



# Volumetric Shrinkage of Exposed Soil



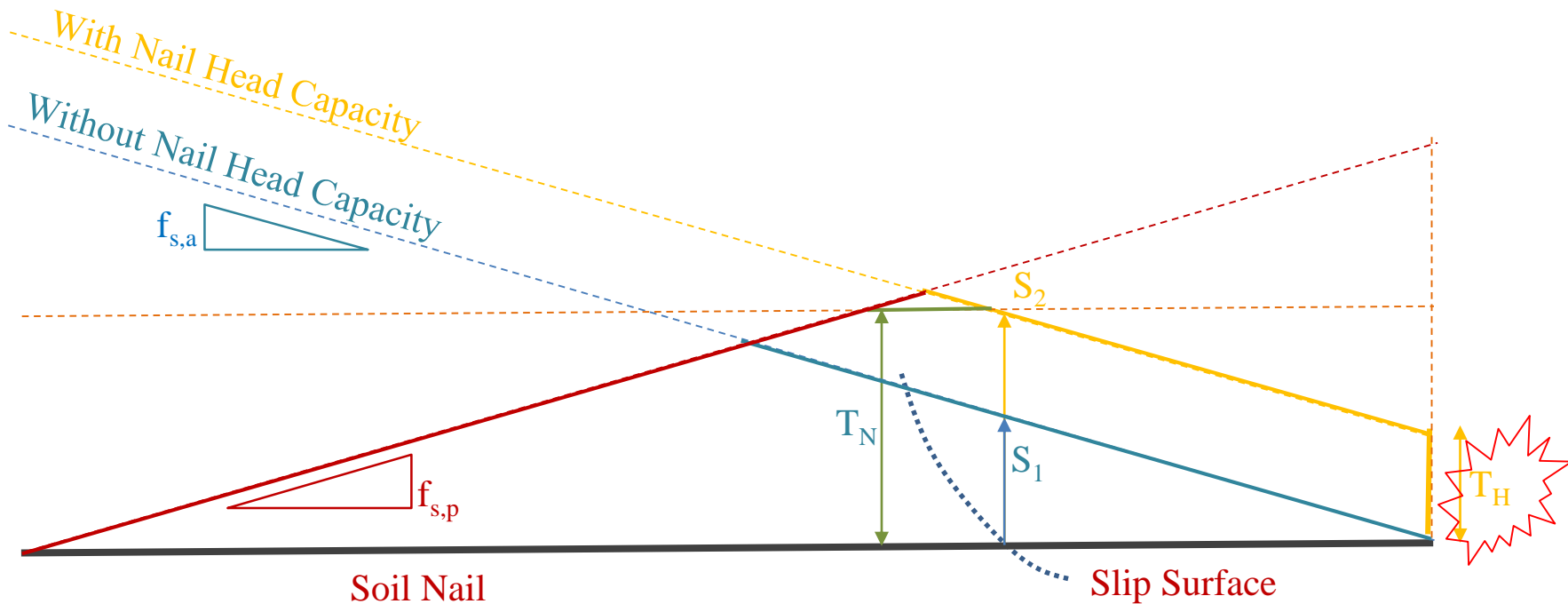
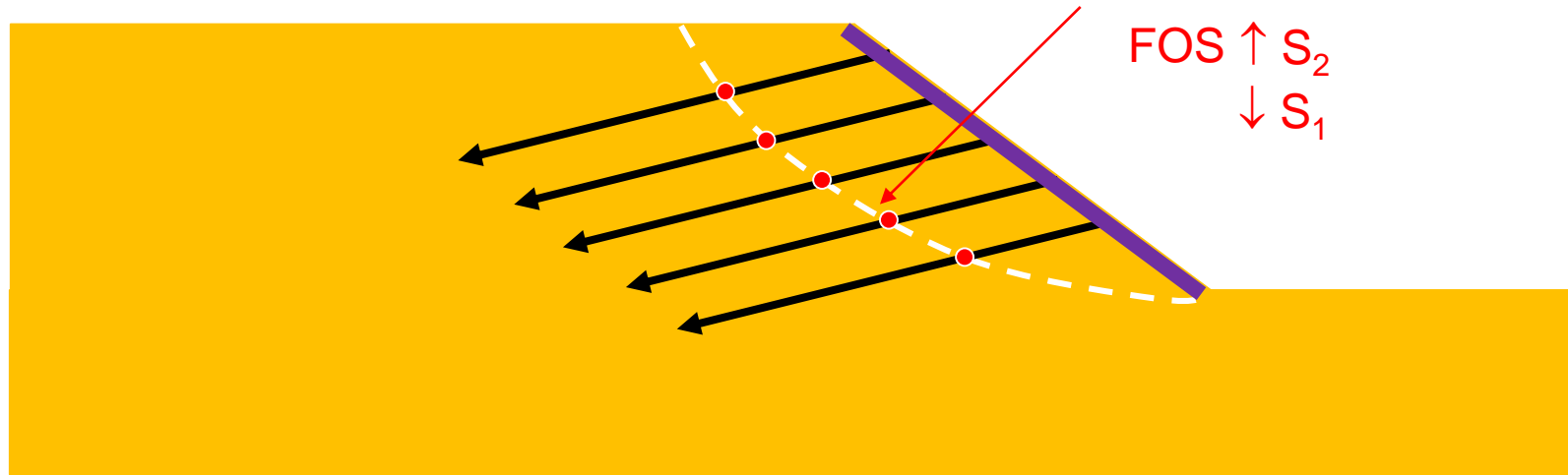


# Gap below Shotcrete Surface with Depleting Moisture





# Nail Force Diagram & Stability



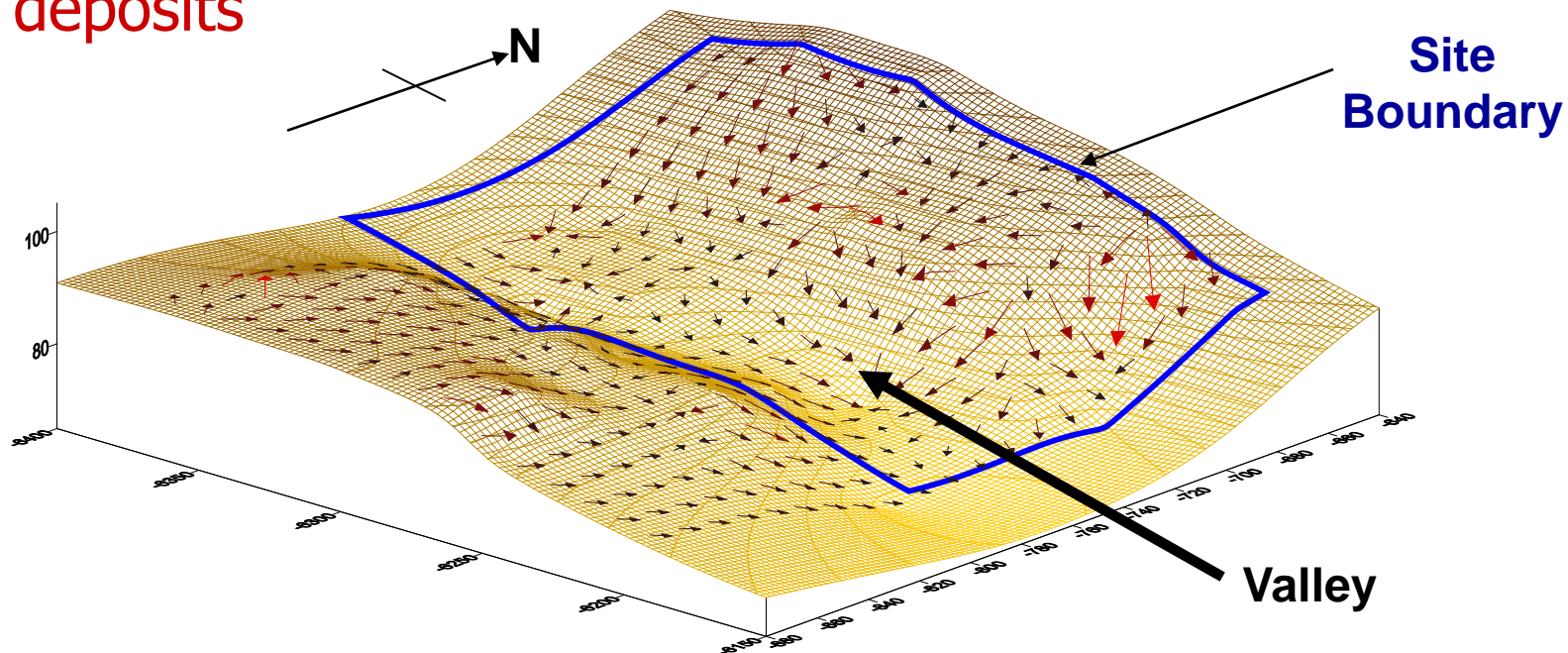
# Case Study 5 : Performance of Stone Columns Supported RS Wall

- Original Topography
  - Subsurface Information
  - Adopted Foundation System for RS Wall
  - Design Consideration
  - QA/QC During Construction
  - Design Verification
  - Conclusion
-

# Original Topography of Site

- Original ground is hilly
- Surface runoff towards natural valley area
- Within proximity of previous water stream

➔ Weak deposits





**LEGEND:**



PROPOSED ACCESS ROAD

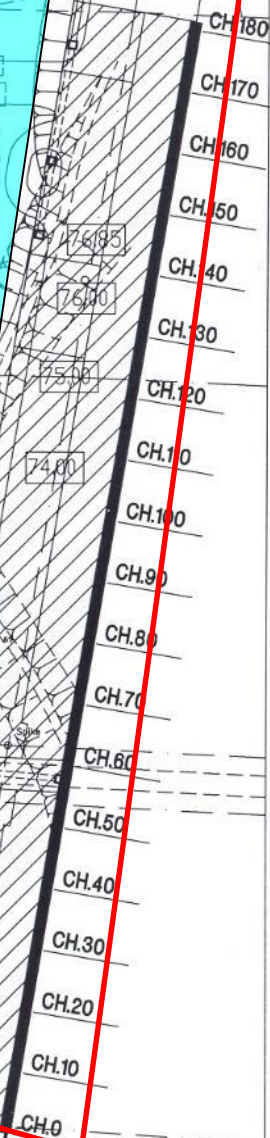


PROPOSED REINFORCED SOIL WALL

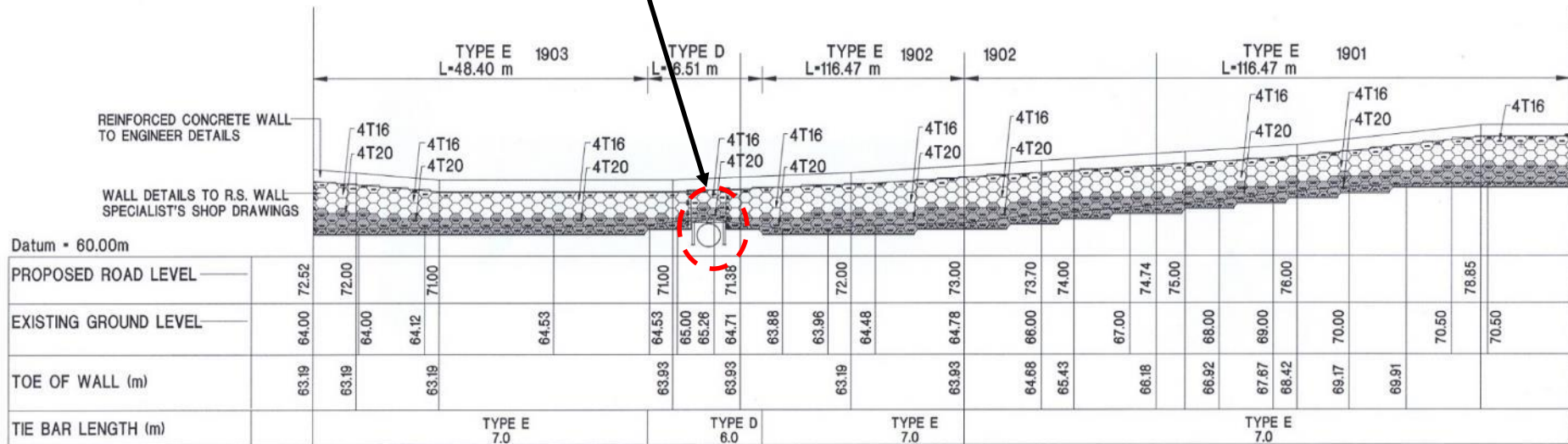


**Parcel C**

**Parcel B**



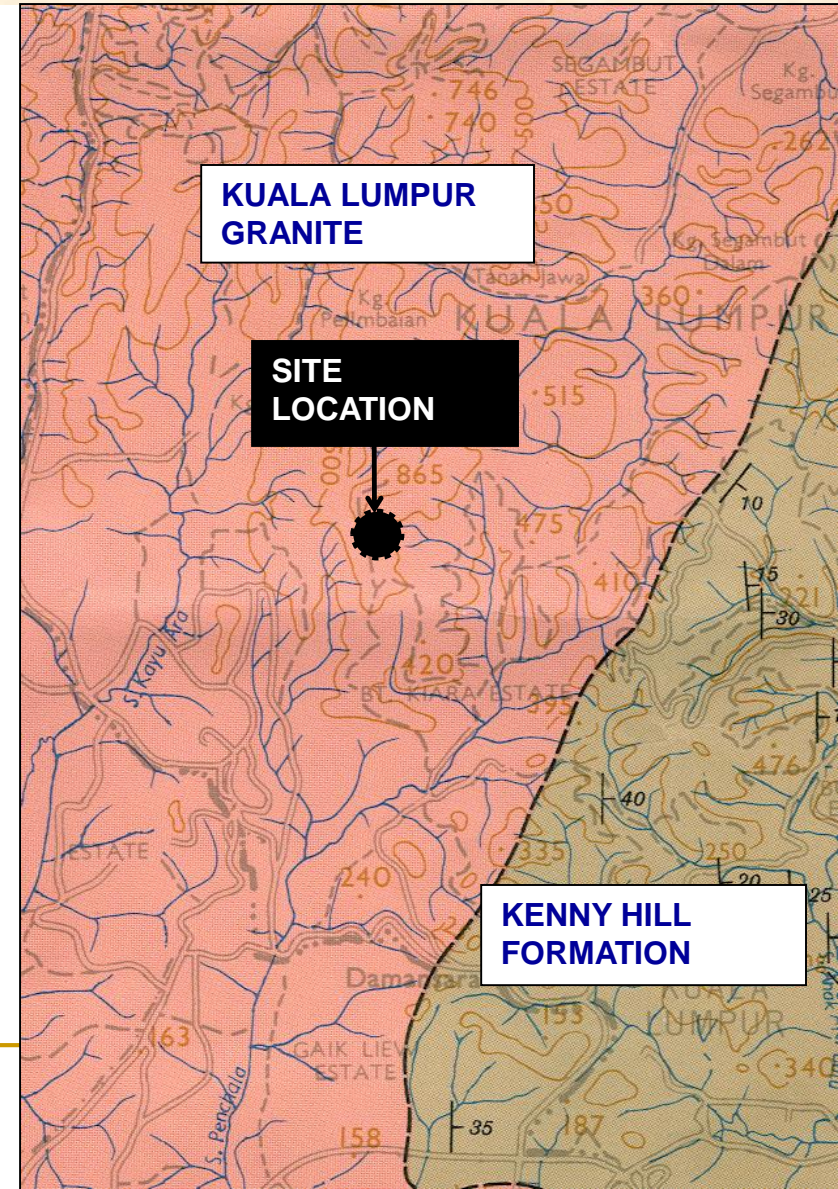
## Piled Embankment



## RS Wall Elevation Profile

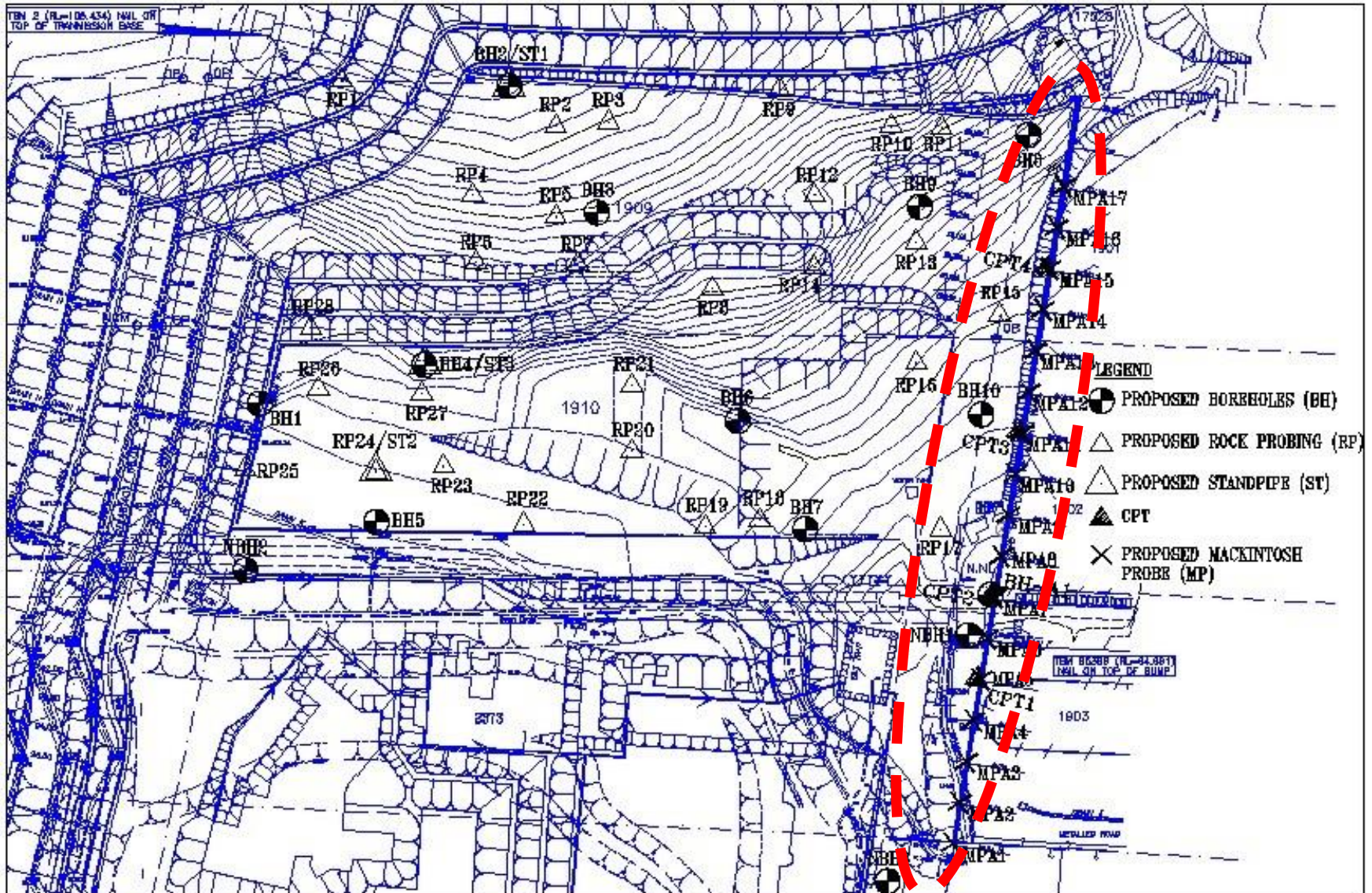


- Residual Soil
- Granitic Formation
- Intermediate Boulders

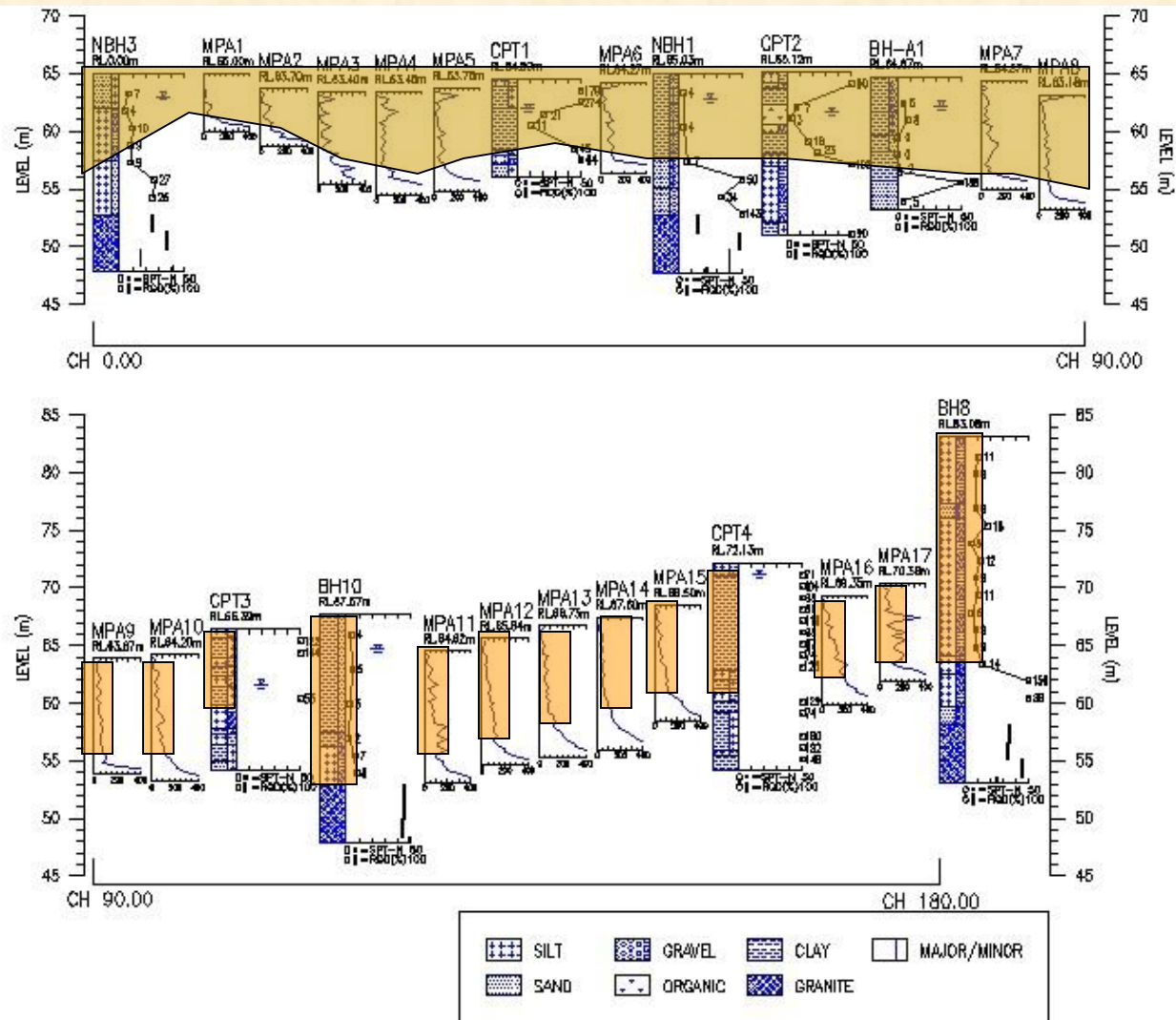




# S.I. Layout Along RS Wall



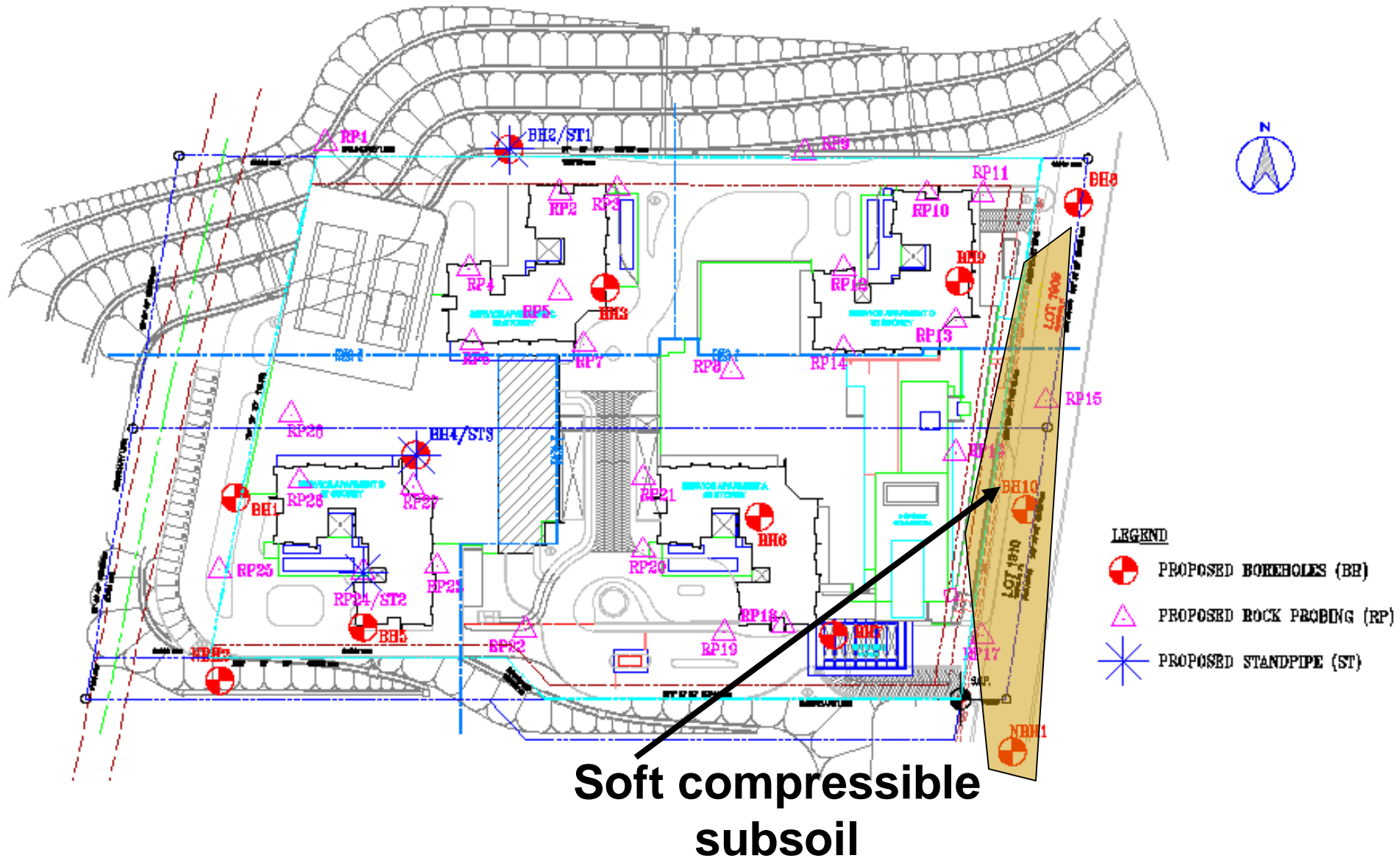
# Subsurface Profile Along RS Wall



Soft Compressible Layer



# Implications





# ADOPTED FOUNDATION DESIGN SYSTEM FOR RS WALL

- 10m high reinforced soil wall on up to 12m thick soft compressible subsoil

## → Stone column

- 1m diameter
- 2m centre to centre spacing

# ADOPTED FOUNDATION DESIGN SYSTEM FOR RS WALL

## ■ Reasons

- ❑ Reinforcement of weak subsoil
- ❑ Drainage for dissipation of excess pore pressure generation
- ❑ Improving strength and deformation properties of soil

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# DESIGN CONSIDERATIONS

- **Bulging** of individual stone column
  - **General shear** of stone column
  - **Stress distribution** between stone columns and subsoil
-



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# DESIGN CONSIDERATIONS

- Bearing capacity of subsoil and stone column
  - Global stability of RS wall
  - Overall ground settlement after improvement
-

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# QA / QC DURING CONSTRUCTION

- Material control
  - Appropriate **termination criteria** of stone column installation
  - Verification test (plate load test)
-

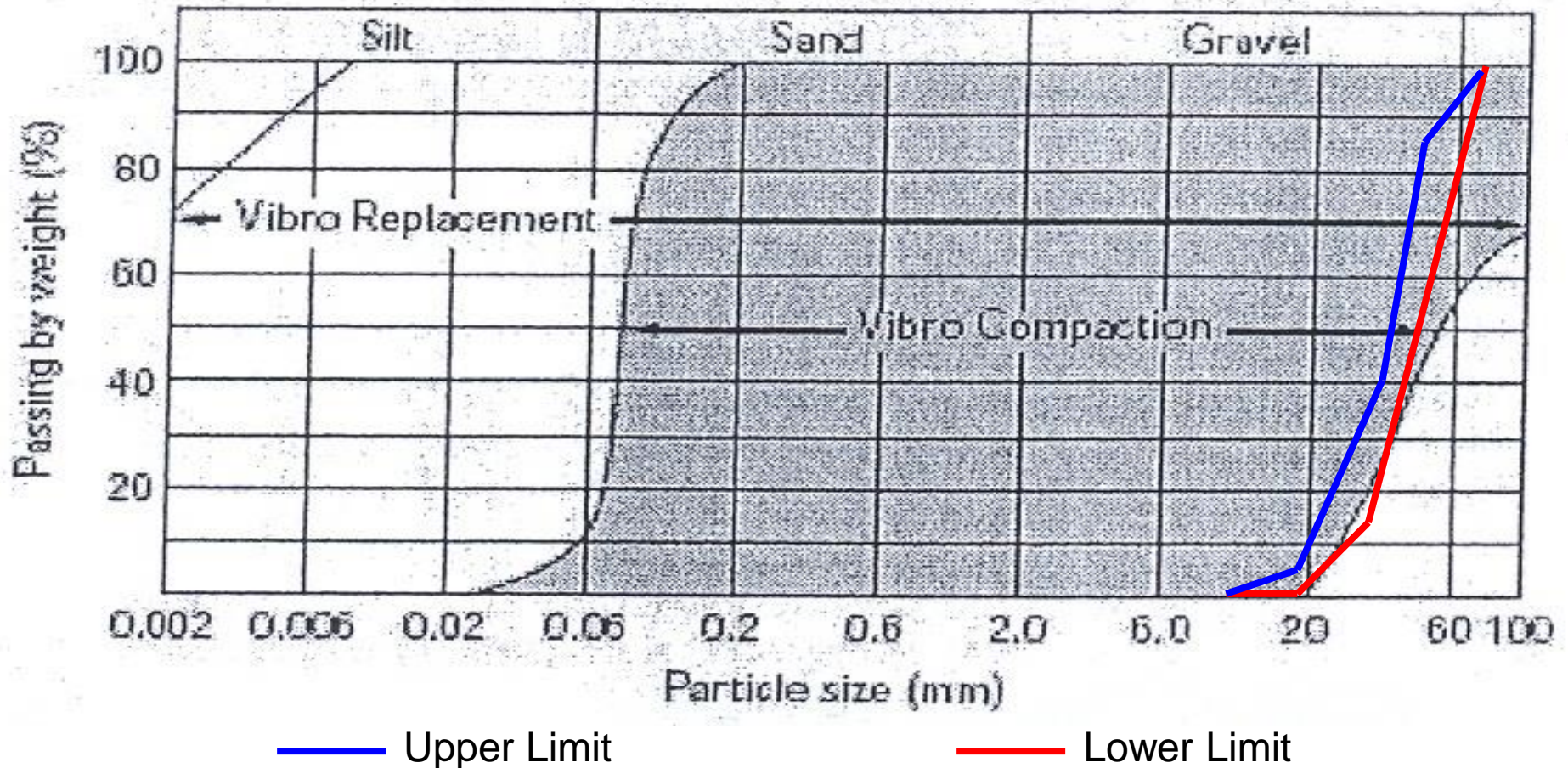
# Material Control

- Clean, hard, durable
- Chemically inert natural materials

Test	Standard	Criteria	Frequency
Crushing Value	BS 882:1992	<30%	1 test per 30,000 tonnes of aggregate
Los Angeles Abrasion	ASTM C131	Max loss of 40% at 500 revolutions	
Flakiness Index	BS 882:1992	<30%	
Sulphate Soundness	ASTM C88	<12%	

# Material Control

(Allowable grading of stone aggregates)



Range of Soils suitable for Vibro Compaction Methods

(Baumann and Bauer, 1974)



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# Termination Criteria

- Hydraulic pressure in the vibratory probe = 190 bars

**TO BE VERIFIED BY PLATE LOAD TEST DURING  
FIRST COLUMN INSTALLATION**

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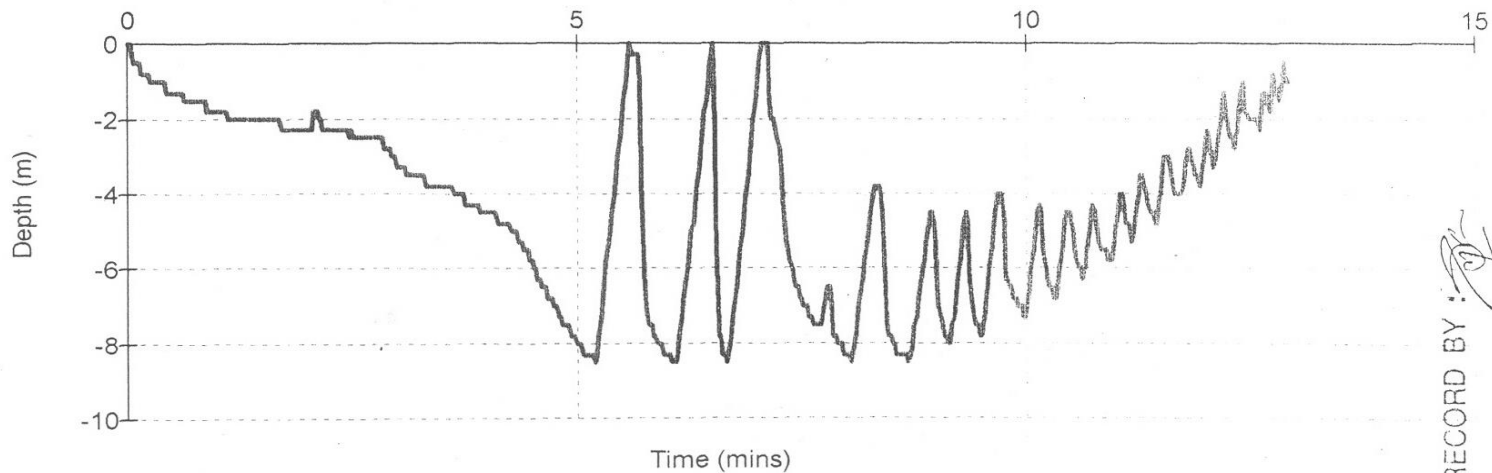
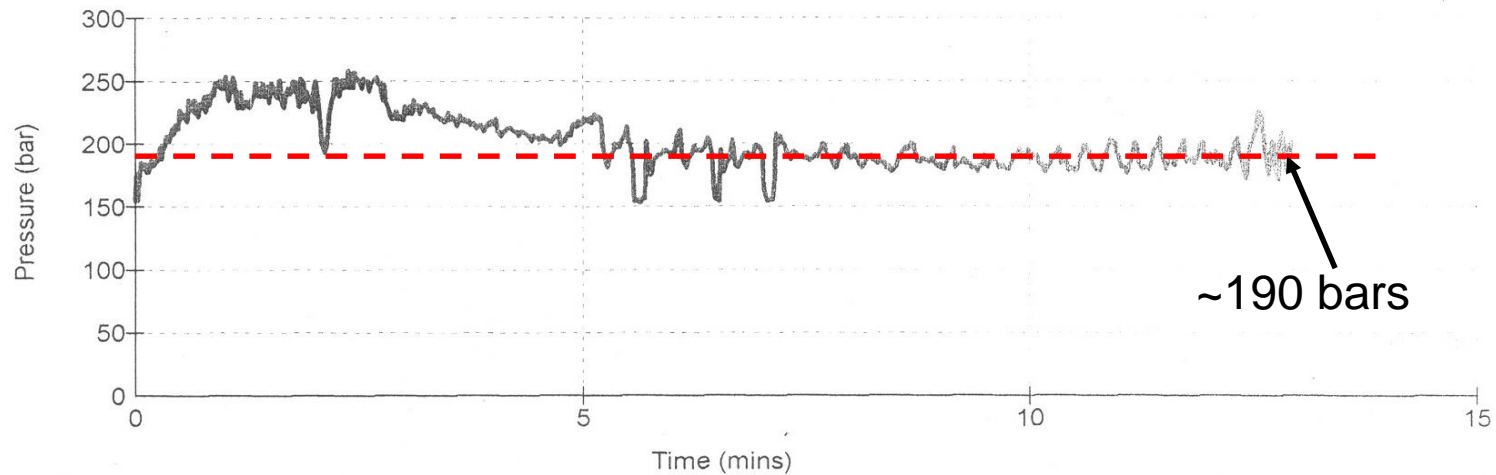
# Termination Criteria



Rig No: R02  
Column No: 36J

Date: 12/05/04  
Operator: AH WENG

Start Time: 09:39  
End Time: 09:52

Max Pressure: 258 bar  
Max Depth: 8.5 m



RECORD BY:   
VERIFIED BY: 

# Verification Test (Plate Load Test)



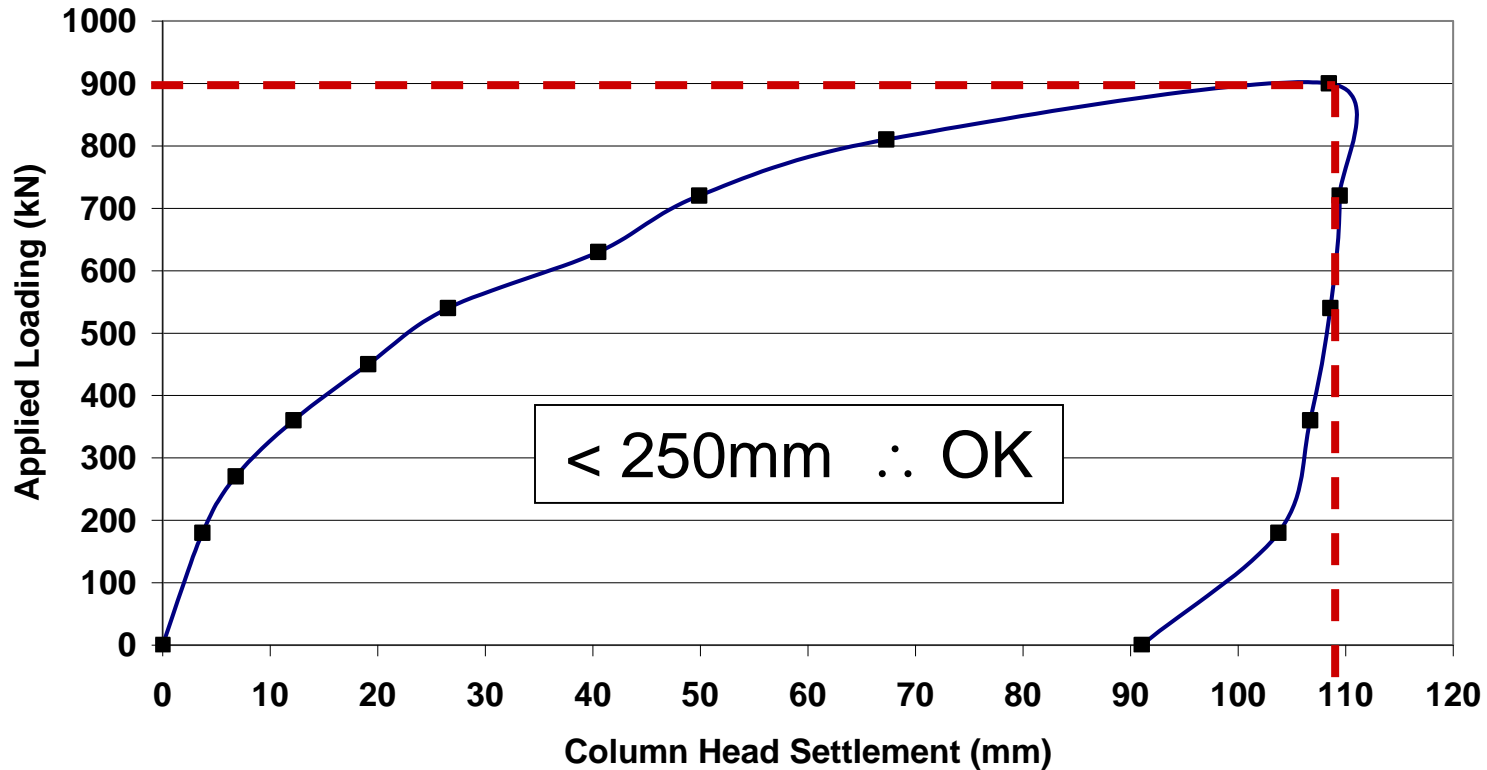
# Verification Test (Plate Load Test)





# Verification Test

Load Settlement Curve for 1000mm diameter stone column

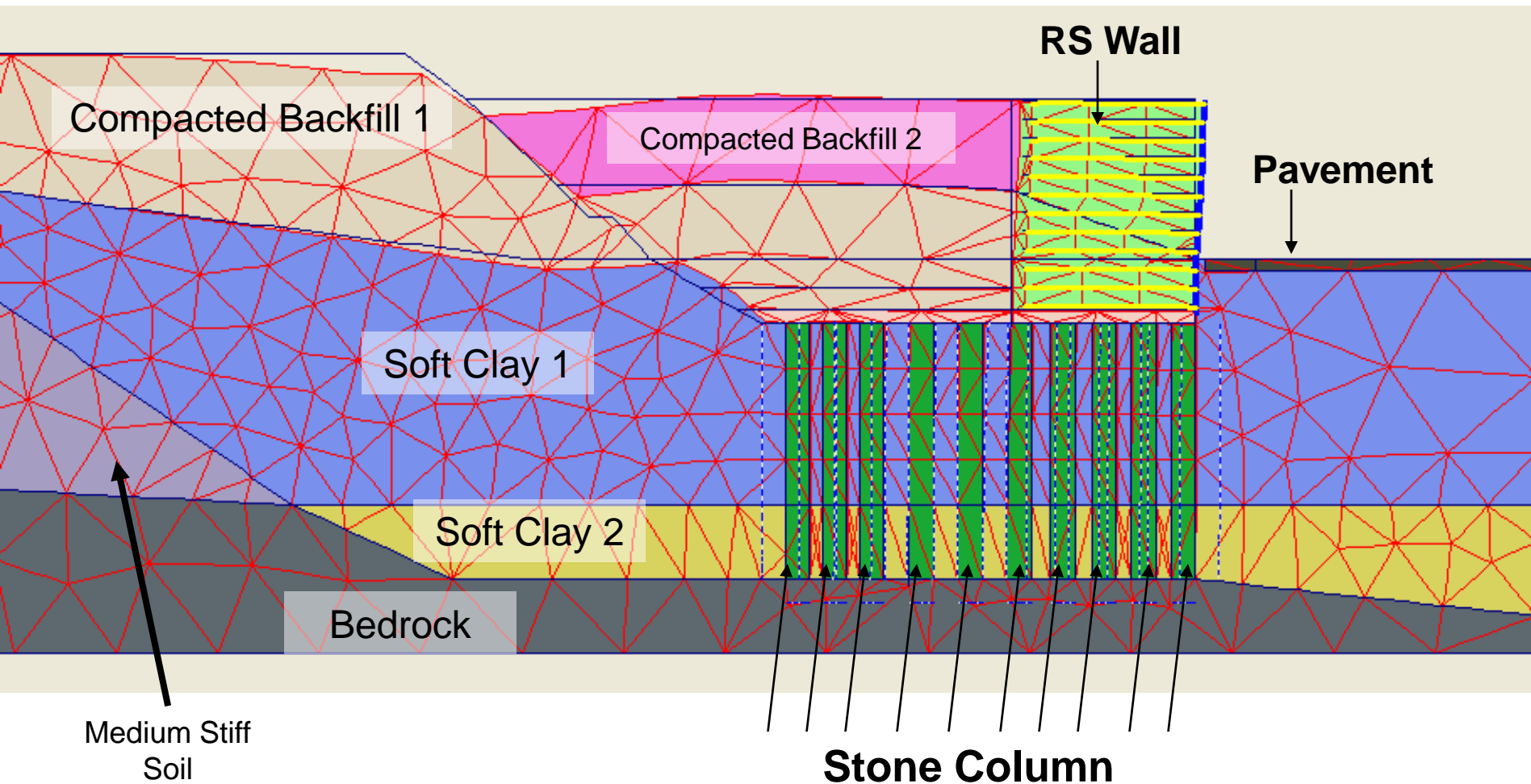


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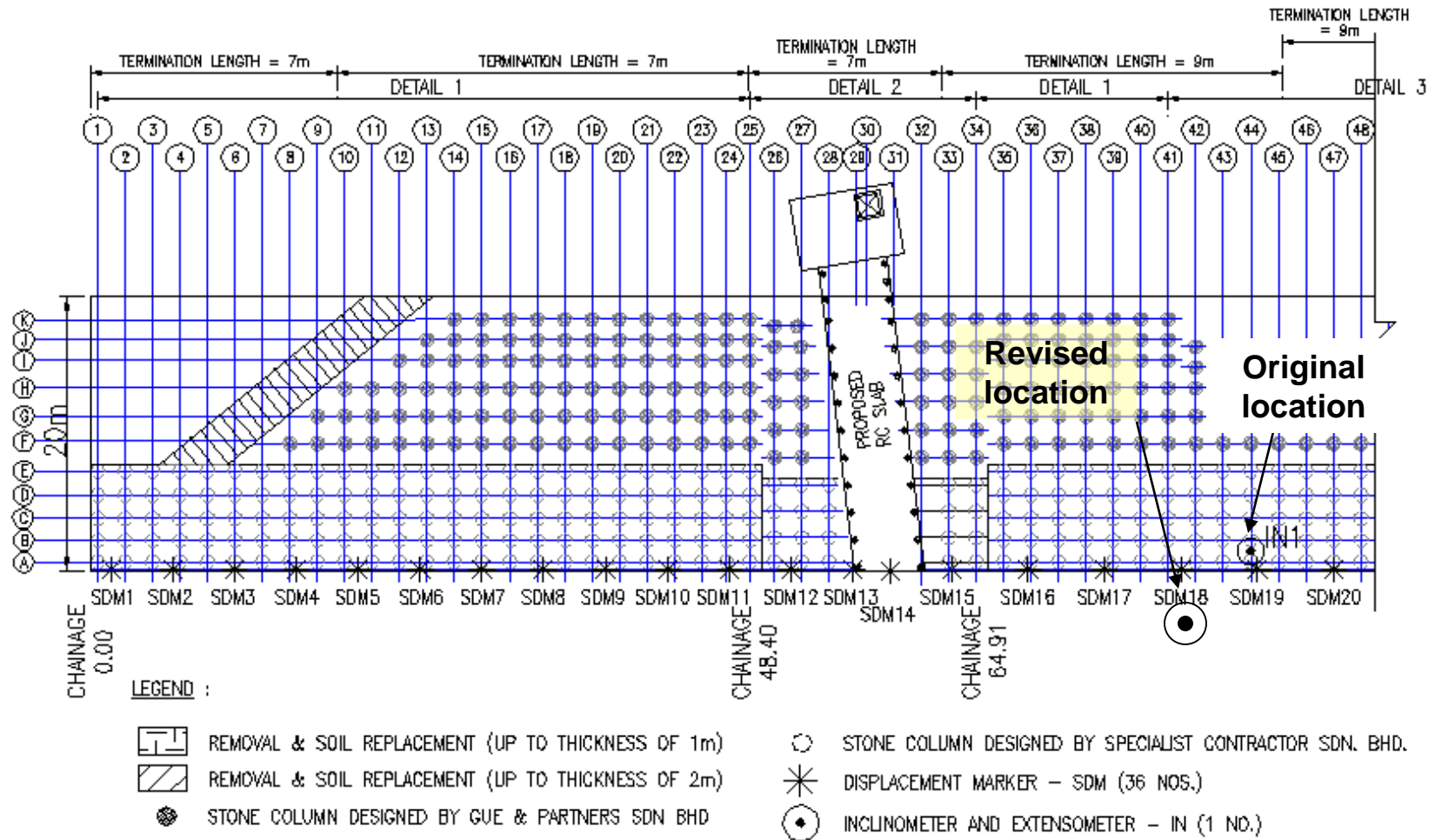
# DESIGN VERIFICATION

- Finite element method (FEM) analyses using PLAXIS
  - Monitoring instrumentation scheme
-

# PLAXIS Model & Analyses

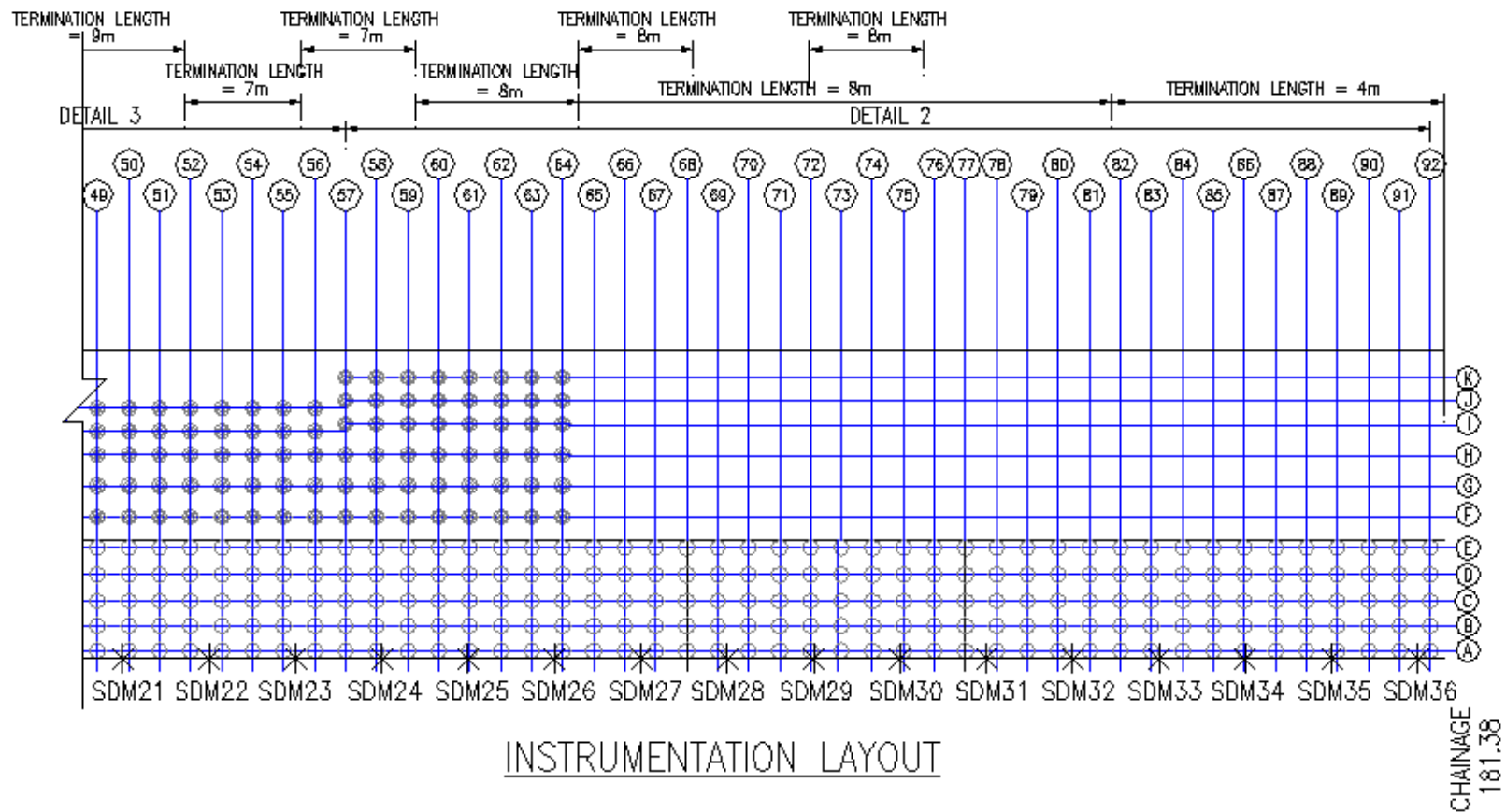


# Instrumentation Monitoring Scheme

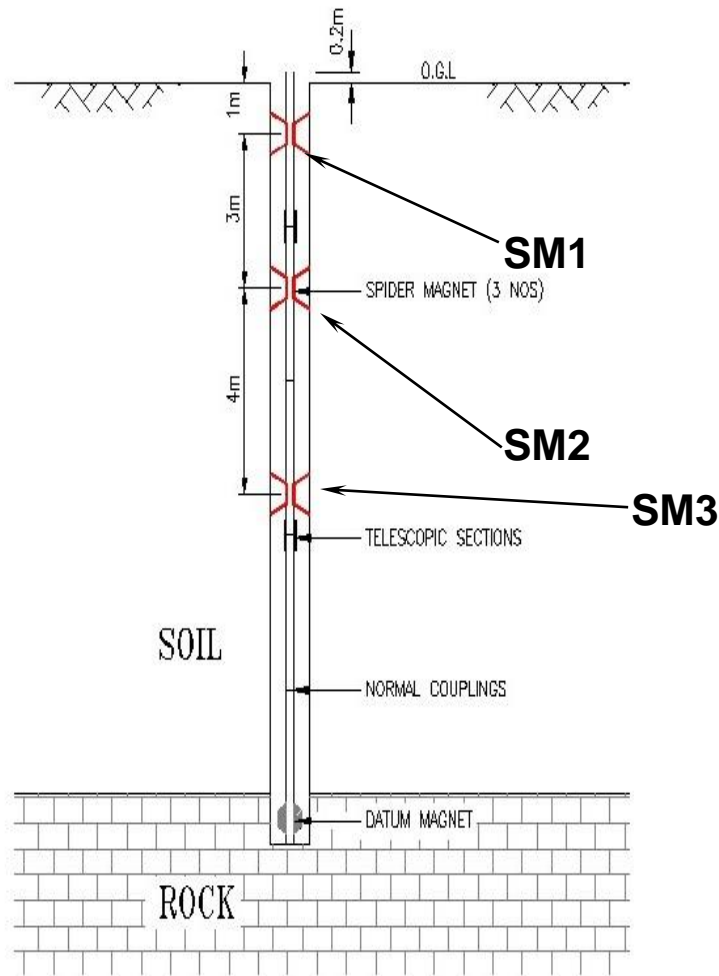




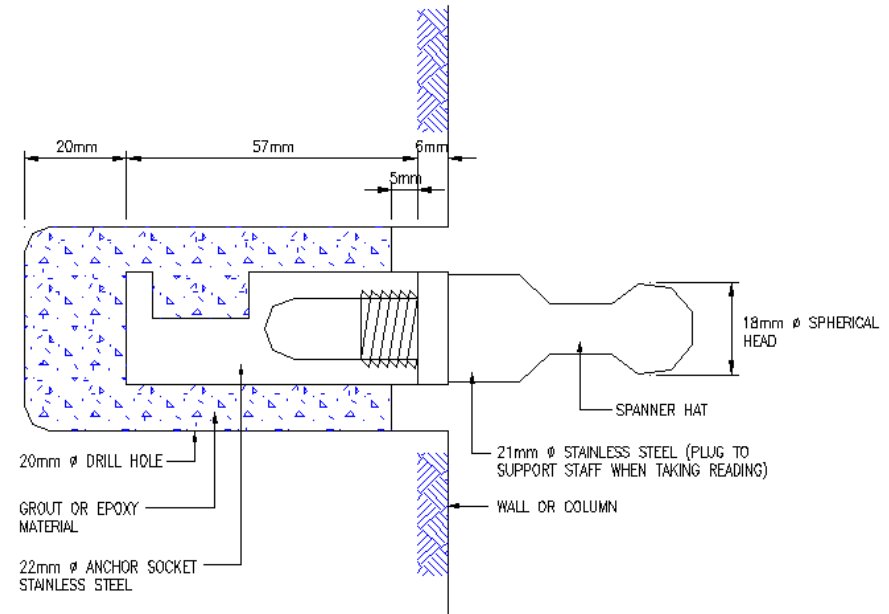
# Instrumentation Monitoring Scheme



# Instrumentation Monitoring Scheme



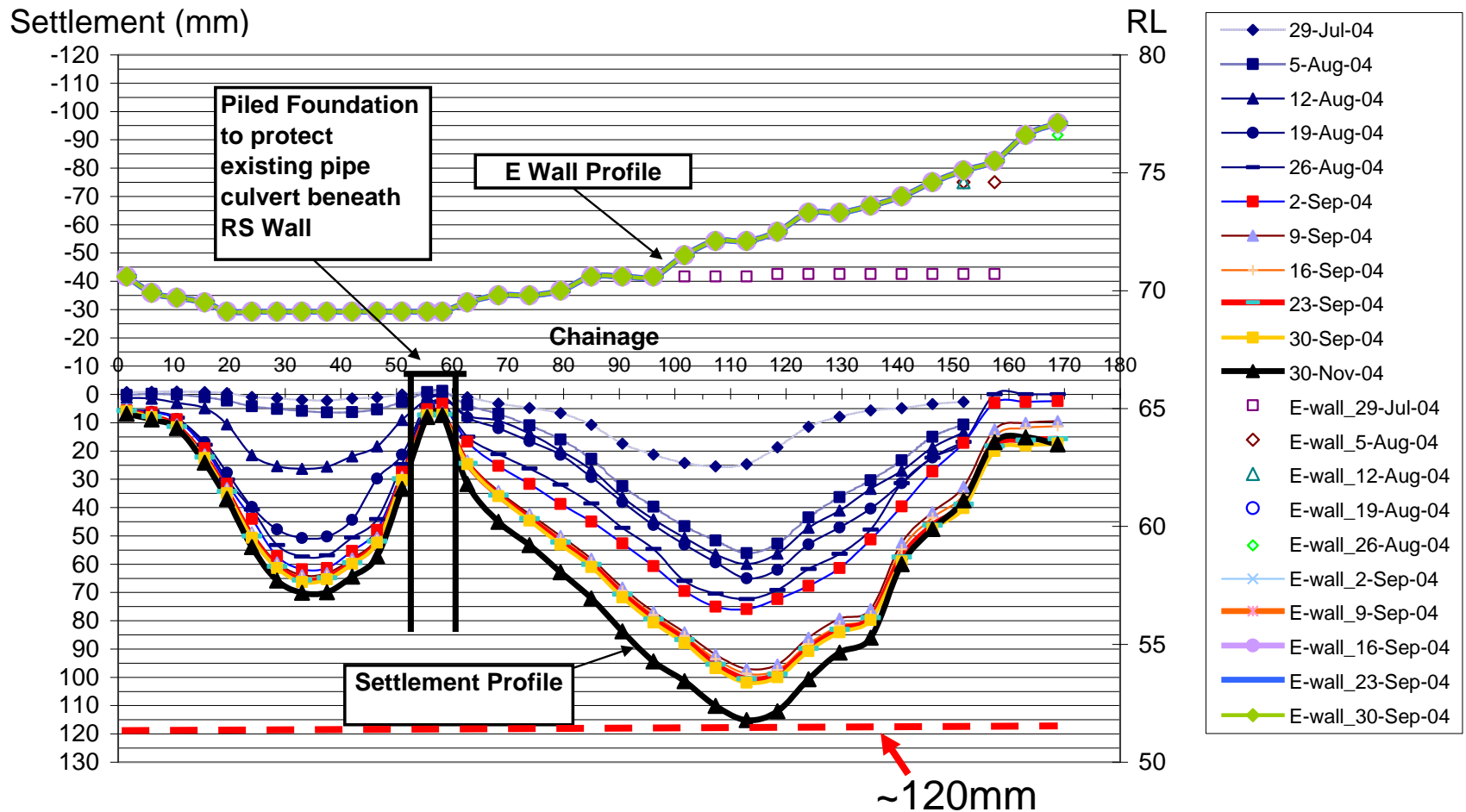
Inclinometer with  
Magnetic Extensometers



Details of Displacement  
Markers

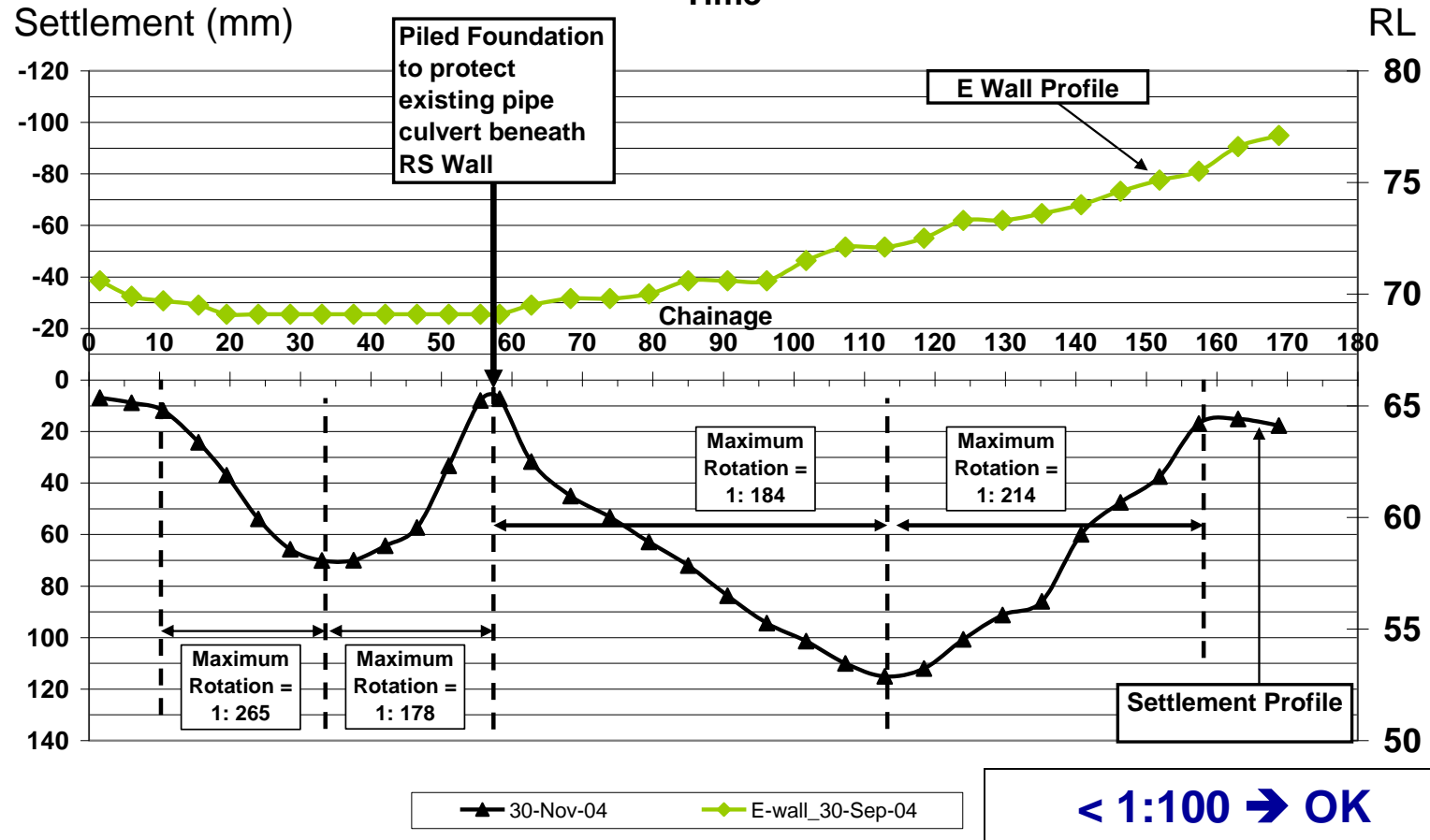
# Instrumentation Results

E-Wall Profile and Settlement Displacement Markers Along E-Wall With Time



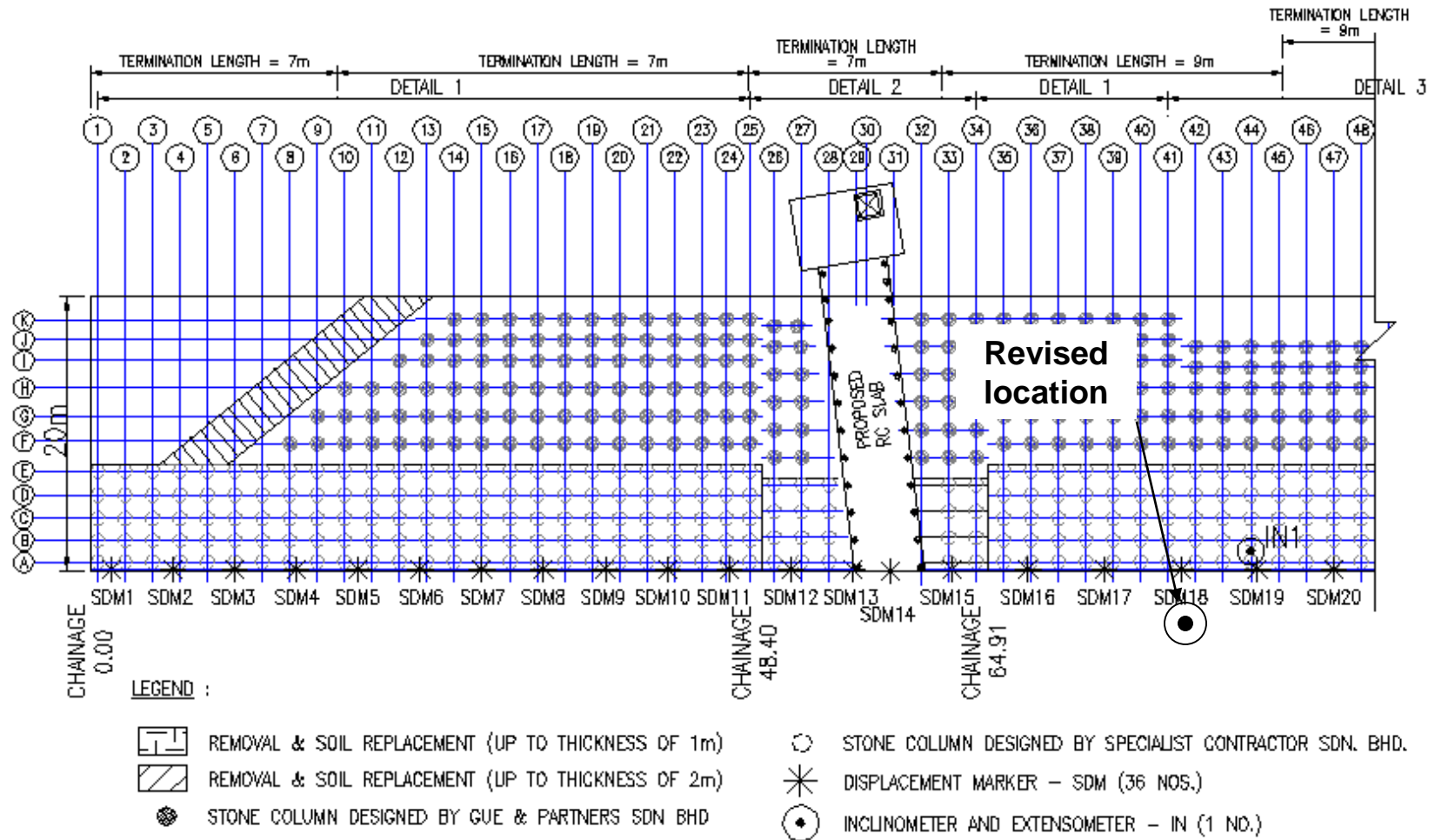
# Instrumentation Results

E-Wall Profile and Settlement Displacement Markers Along E-Wall With Time



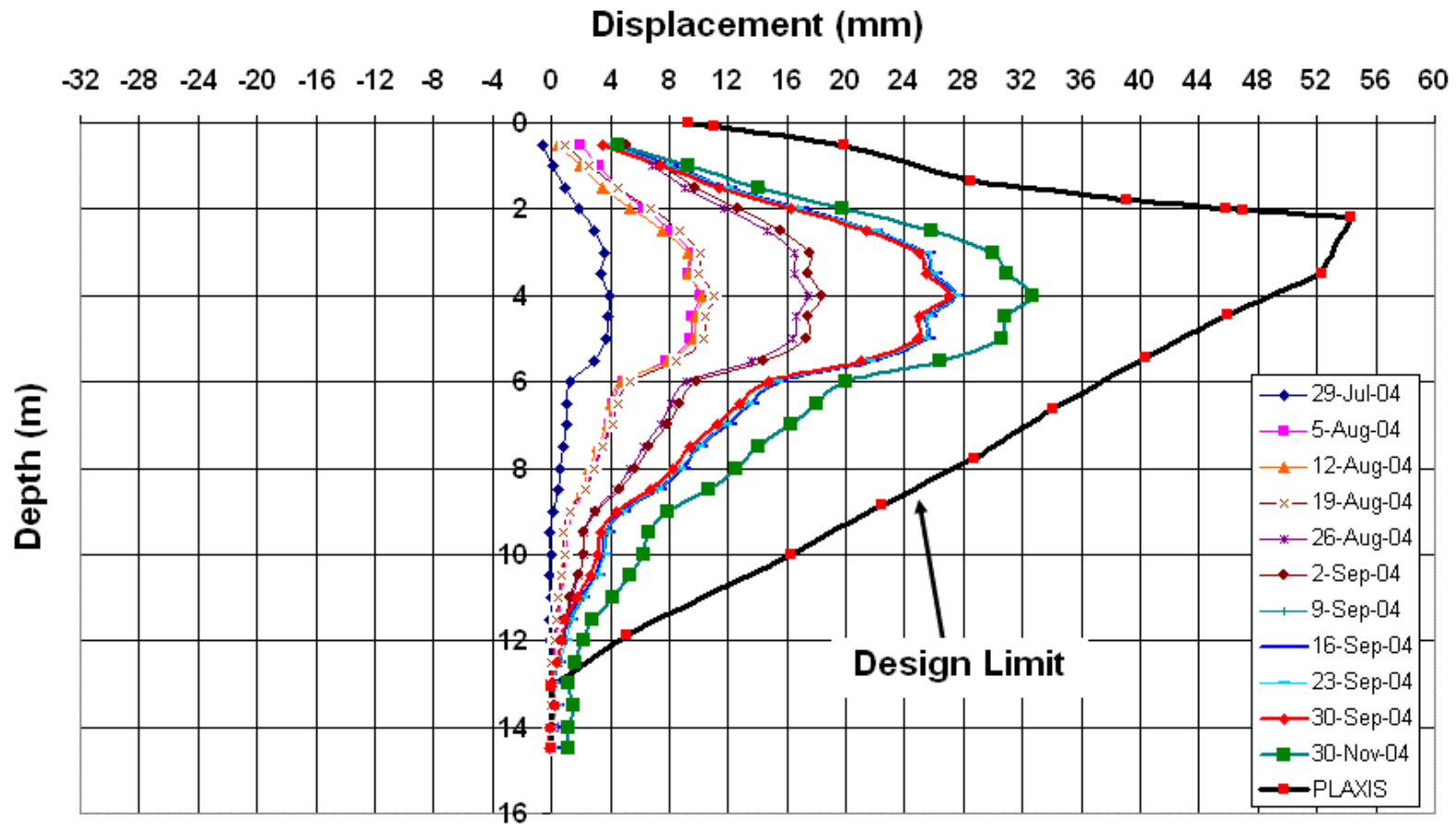


# Instrumentation Monitoring Scheme



# Instrumentation Results

## Inclinometer at CH84.6m (A-A) @SDM18



# Instrumentation Results

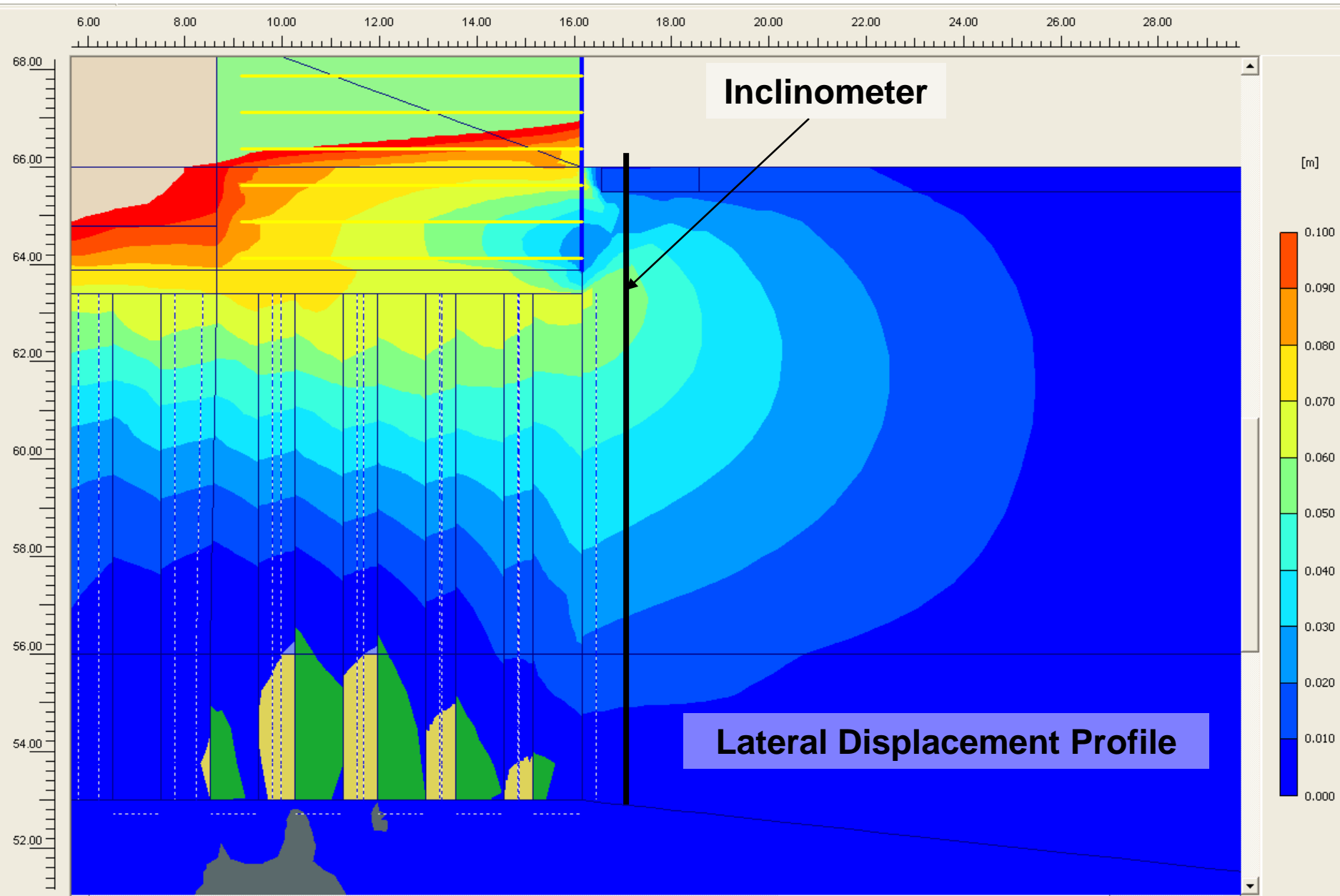
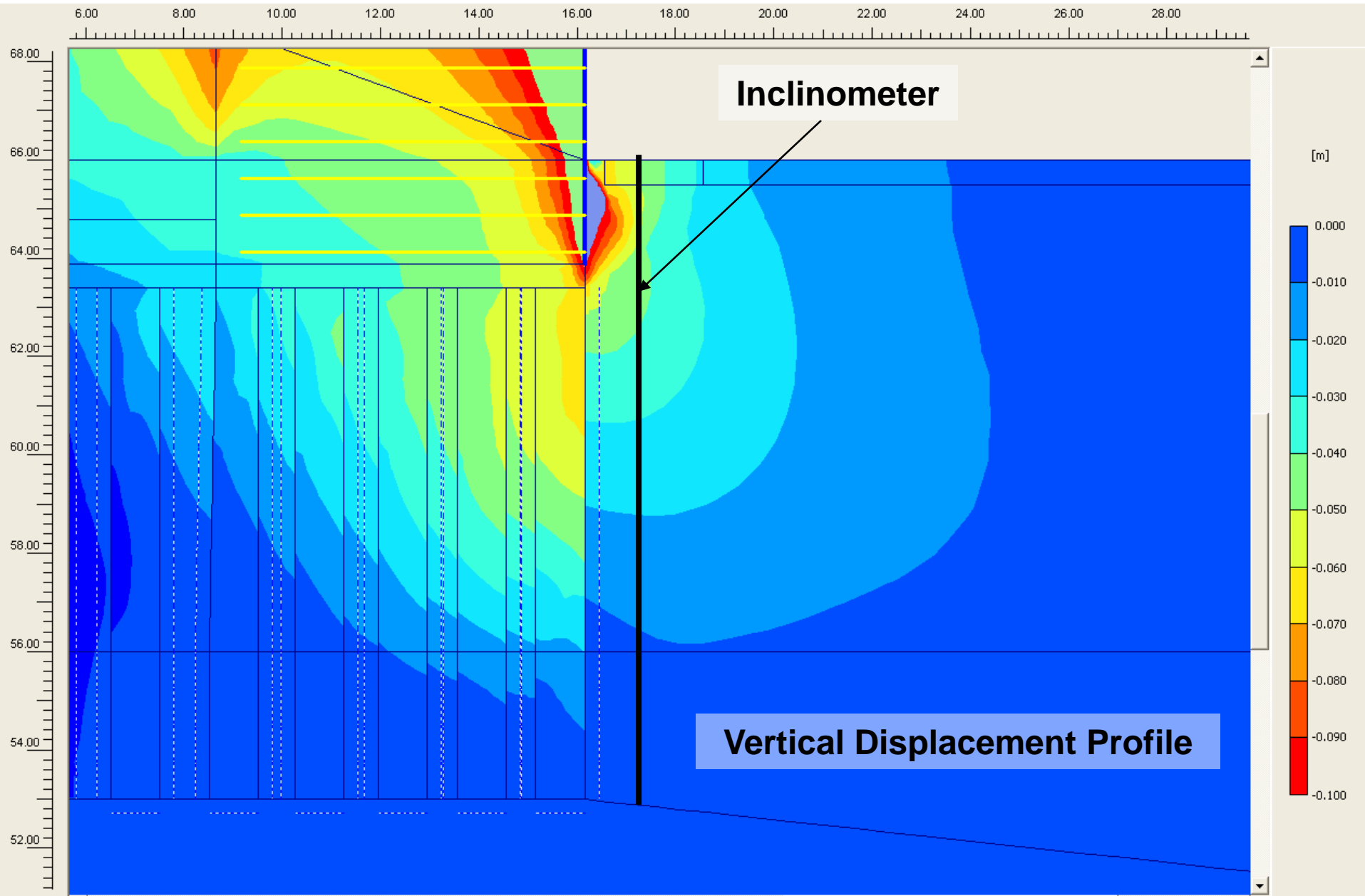


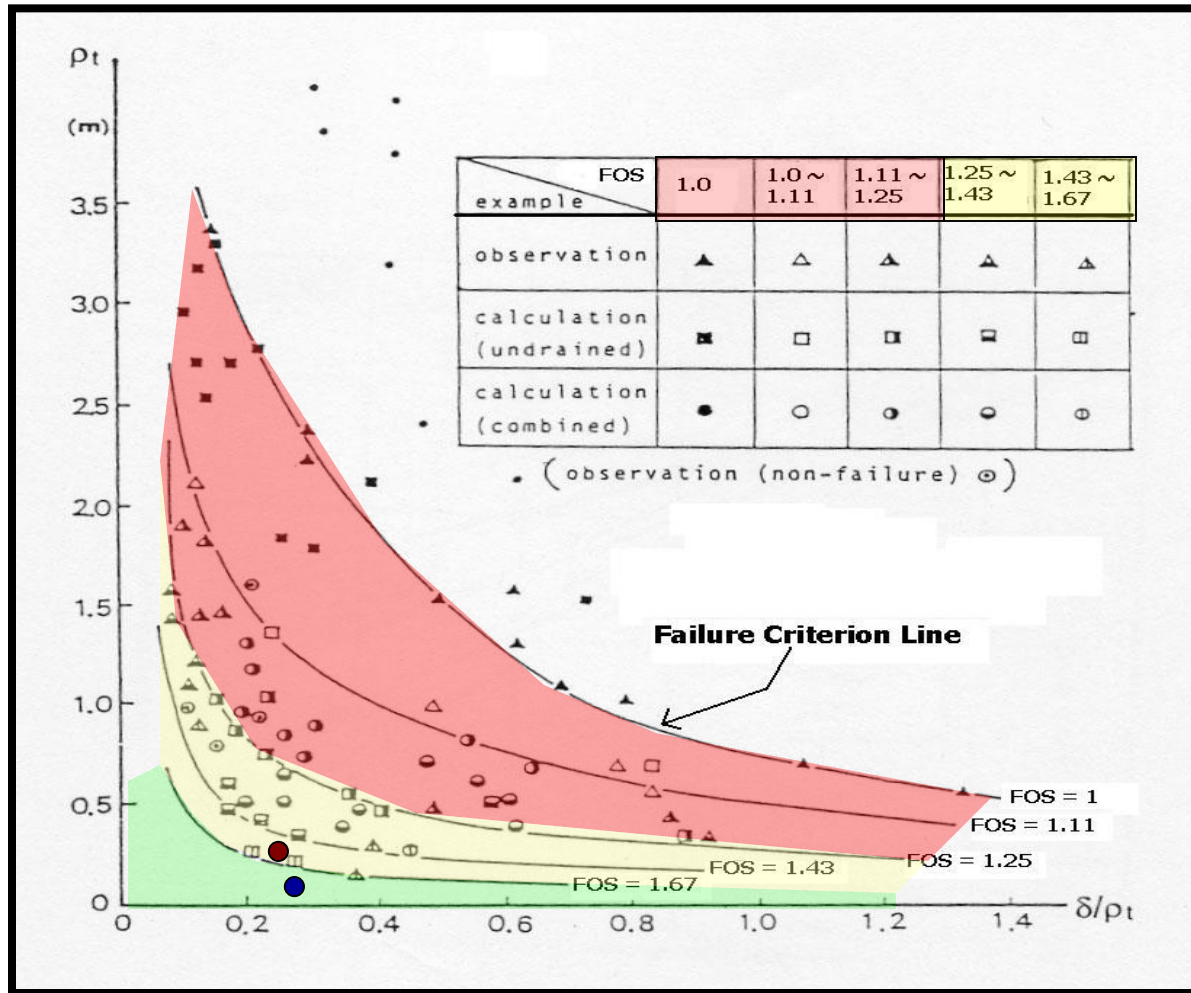
Figure 10 is a graph showing settlement (mm) versus load (kN) for three soil models (SM1, SM2, SM3) and a design limit. The x-axis represents load in kN, ranging from -30 to 75. The y-axis represents settlement in mm, ranging from 0 to 14. The graph shows that the design limit is exceeded for loads greater than approximately 45 kN.



# Instrumentation Results



# Instrumentation Results



## Legend

- Current
- Predicted

( $\delta/\rho_t$ ) Diagram with Factor of Safety (After Matsuo et al, 1977)

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# CONCLUSIONS

- Successful installation of stone columns within economical means
  - To consider
    - ➔ Design Aspects
    - ➔ Quality Assurance and Quality Control during construction
-

# CONCLUSIONS

- Use Observational Method and Finite Element Analysis
- Matsuo plot can also be applied to verify the FOS of RS wall



# Conclusions

- Site investigation practices .vs. medical diagnosis
- Five case studies
  - Erroneous external wall stability of pile supported wall
  - Incompatible straining of basal reinforcement with brittle compacted fill and plastic supporting soft clay
  - Unstable piled embankment due to free standing pile support from consolidation of piling platform fill
  - Unreliable face capacity of soil nailed slope due to volumetric soil shrinkage by depleting moisture content
  - Stone Columns in Soft Clay for Wall Support



**Thank You  
for  
Your Attention**

